

# *Technology in the 21st Century*

*Customization | Prototyping | Development | Research | Science*

# Introduction



## Who is LCM?

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- R & D service provider
- Transfers research results into industrial application
- One-Stop-Shop

## LCM Facts

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- Founded 2001
- 120 Employees
- > 450 Customer
- 4 Business Areas
- Drives | Mechanics & Control | Sensors & Communication | Emerging Technologies
- Location Linz
- Nominated for the international technology innovation award „Hermes“/Hannover 2017 und 2012



# Introduction



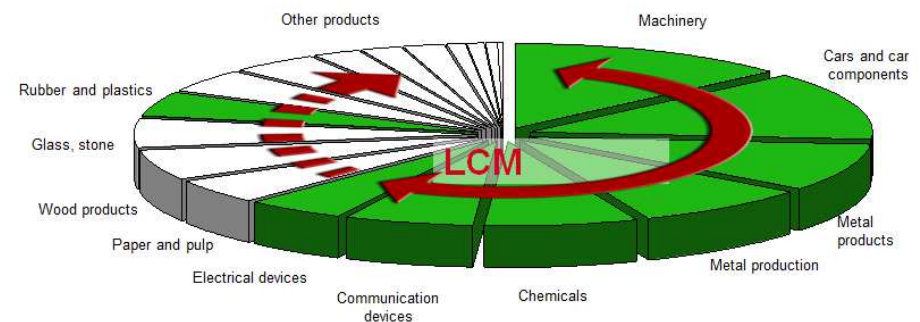
## What offers LCM?

- R&D services
- Engineering
- Measurement services
- Technical consulting
- Software tools (simulation, optimization, programming, calculation)
- Virtual development and virtual commissioning
- Commissioning support
- Manufacturing of prototypes and small lot sizes

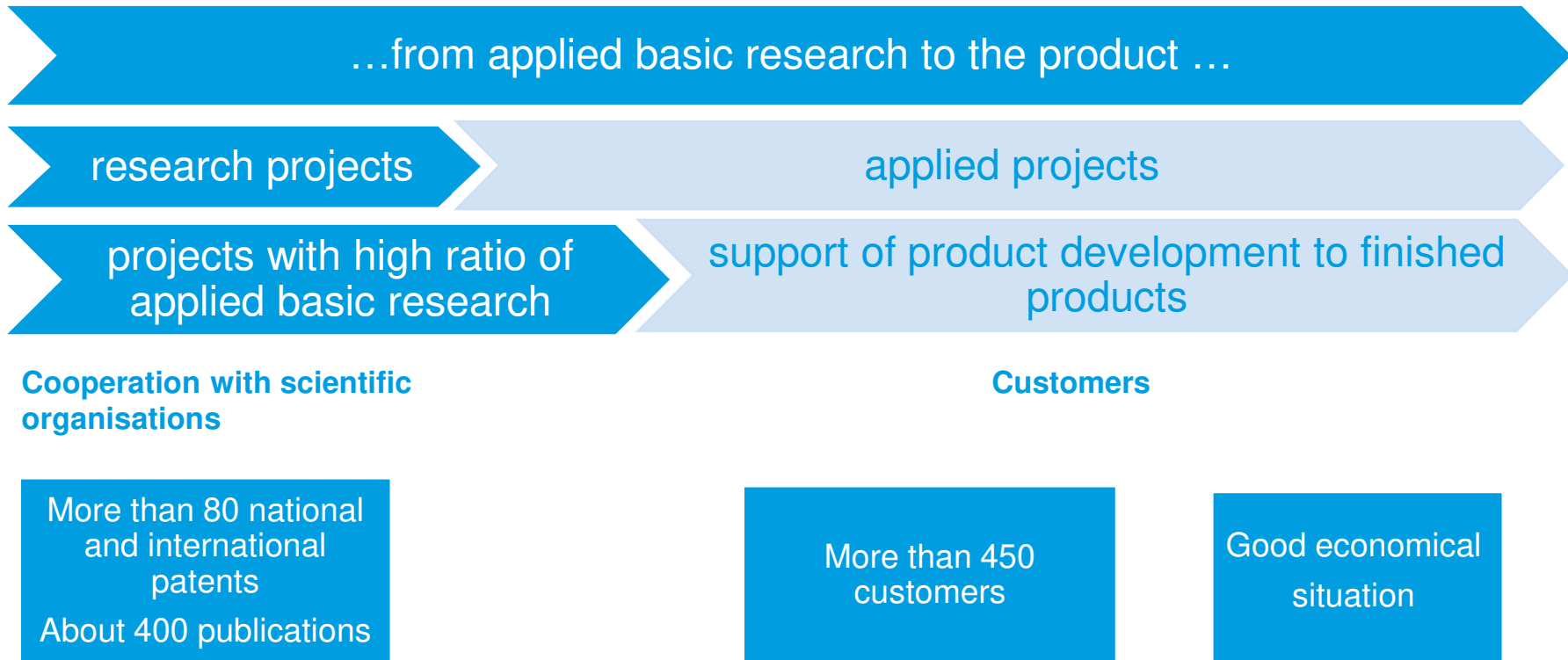


## What are the advantages of LCM?

- One partner from idea up to the product
- Development – optimization - reengineering
- Technology knowledge above the state of the art
- Professional project implementation
- Integration of different technologies to the overall solution
- Cross-industry know-how
- Comprehensive customer and partner network



# POSITIONING

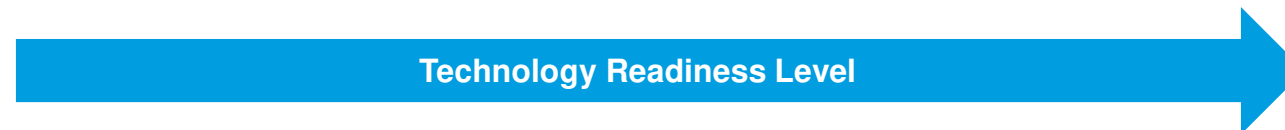
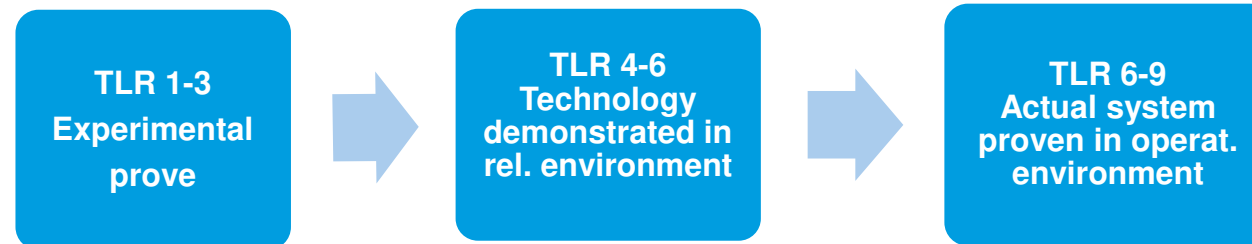


# POSITIONING

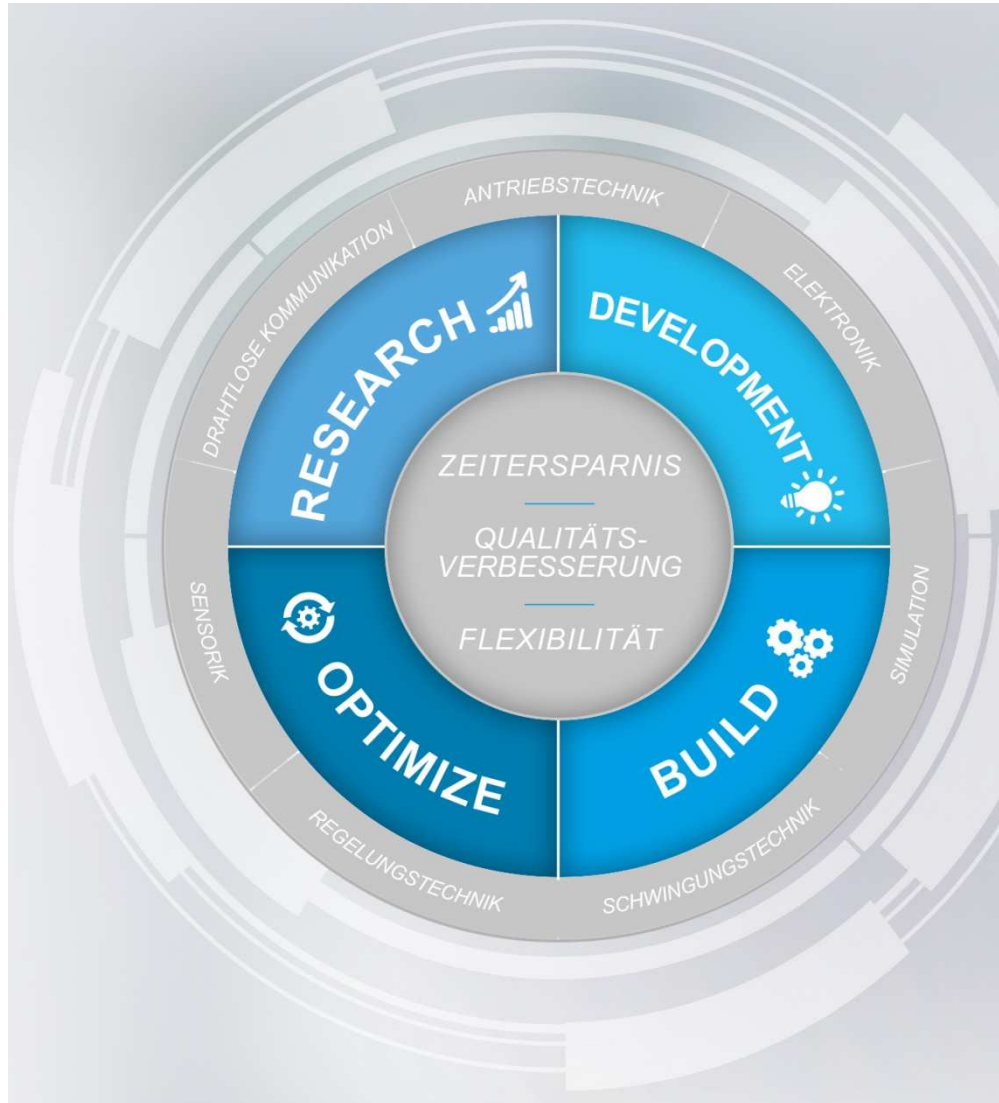


Cooperation with scientific organisations

Customers



# Know-how



Virtual Development



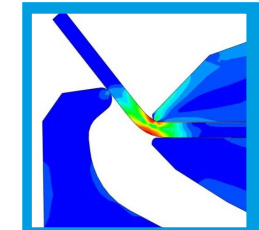
Emerging | Technologies



Hydraulic Drives



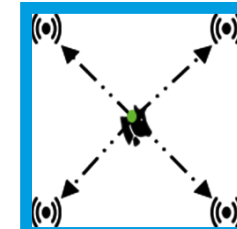
Power Electronics



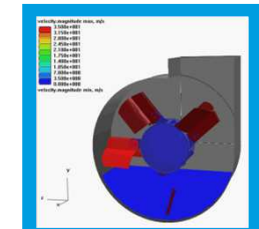
Autonomous Digital Twin



Electrical Drives



Localization



Simulation



Magnetic Bearing



Electronics, Sensor networks,  
Wireless Communication



Control - and Vibration  
Engineering



# Virtual Development



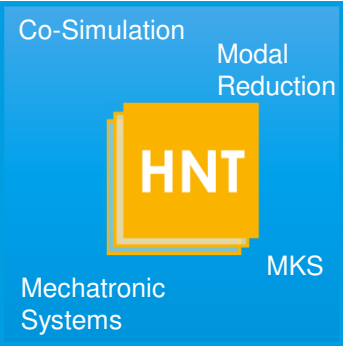
Softwareplatform



Softwareplatform - Magopt

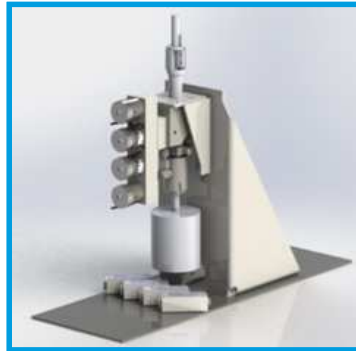


Softwaretool X2C



Simulation Tool HotInt

# Hydraulic Drives



**Digital Hydraulics**



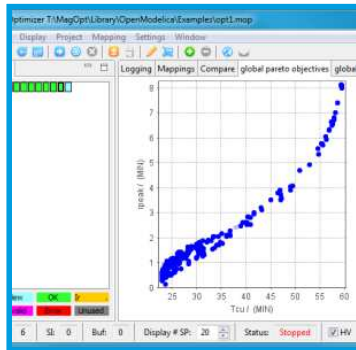
**Integrated Drives**



**Hybride Drives**



**Example - Micro-Positioning**



**Simulation | Optimization**



**Measuring | Data Mining**



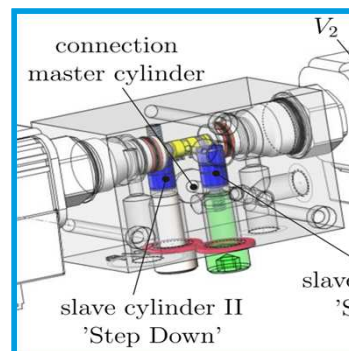
**Example – Valve Development**



**Example – Hydraulic Cabin Damping**



**Softwaretool Techcalc**



**Example - Hydraulic Stepper**



**Example - Digitalhydraulic Pressure Control**

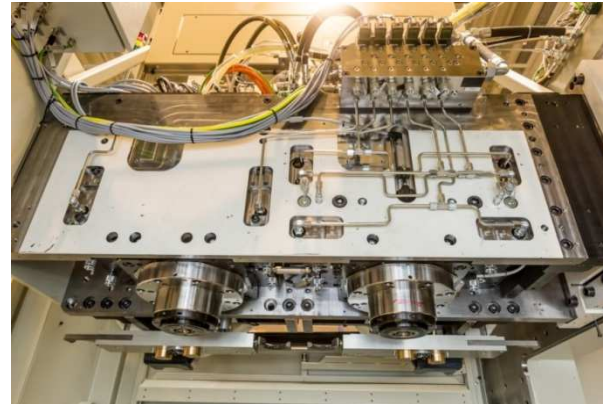




## Applications

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- Micro positioning
- Digital pressure control
- Dosage
- Hydraulic stepper drive
- Energy-efficient compact axles
- Digital pumps (DDP)



## What's the benefit?

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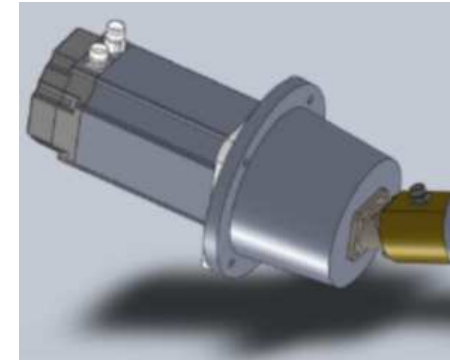
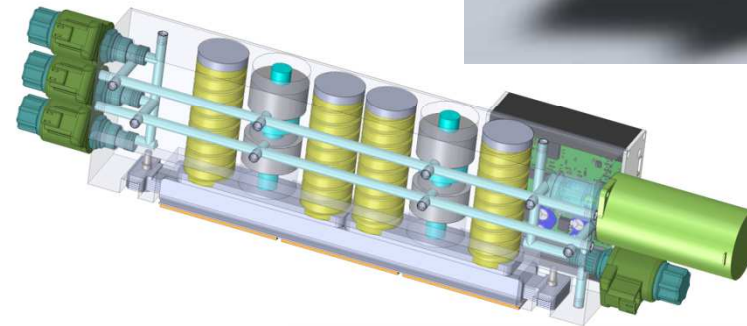
- Highest accuracy with simple components
- Compact construction
- Compact hydraulic supply
- Higher flexibility
- Low cost
- Highest energy efficiency



## Applications

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- Press drives
- Hydraulic supply (Load Sensing)
- Combination variable speed pump with digital hydraulic attachment for pressure maintenance
- Compact hydraulic axle for
  - Robotics
  - Exoskeletons
  - Machine tools



## What's the benefit?

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- High energy efficiency
- Compact axles (Plug & Play)
- Good controllability
- More flexible adjustment to the required force
- Reduced oil volume
- No conventional hydraulic supply



# Hybride Drives

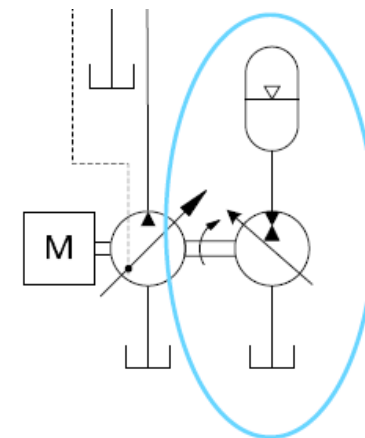
## Applications

- New circuit concepts for industrial and mobile hydraulics
- Use of regenerative and recuperative energy flows



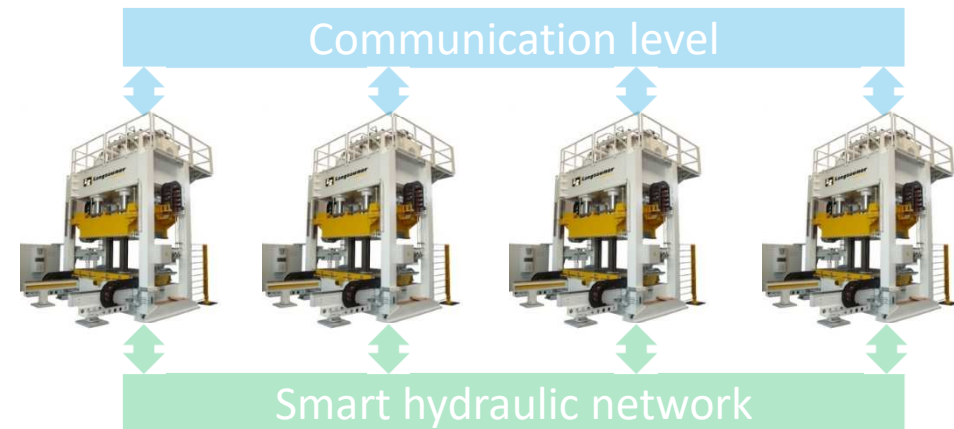
## What's the benefit?

- Reduced drive power (downsizing)
- Power smoothing
- Boost operation
- Saving of primary energy
- Optimal design (with components available on the market)
- Fulfillment of new emission standards



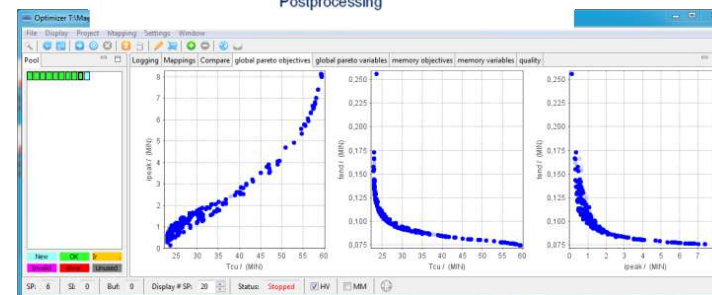
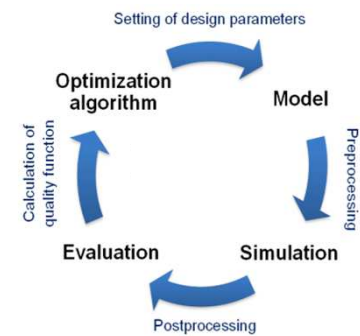
## Applications

- Simulation of hydraulic systems
- Co-simulation of hydraulically-mechanically coupled systems
- Optimal system design (Multi-Physics Optimization)



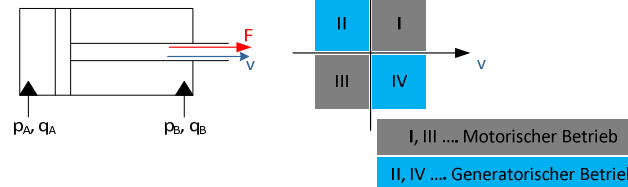
## What's the benefit?

- Better understanding of the system
- Simulatory analysis of systems
- Optimal system design



## Applications

- Problem analysis in plants
- Identification of potential for improvement
- Verification of plant modifications
- Condition monitoring over a longer period of time (Remote Access)



## What's the benefit?

- Better plant know-how
- Troubleshooting
- Proof of machine cycles
- Condition monitoring
- No measuring equipment at customer site required
- Predictive System available



# Example: Valve Development

## Requirement

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- Highest valve dynamics
- Minimal electrical energy consumption
- Lifetime | Last Games
- Costs

## Solutions

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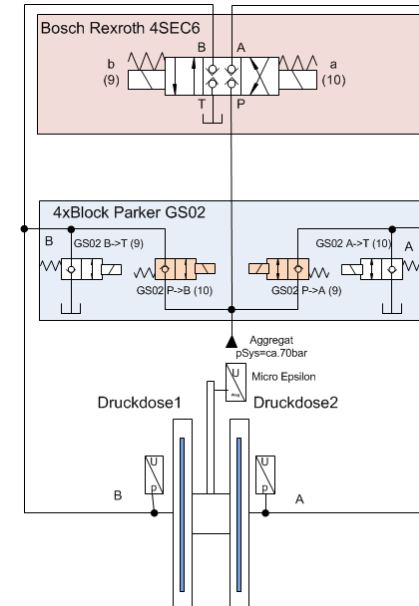
- Total optimization
- Development of own valve electronics
- Hydraulic switching times  $\sim 1$  ms, and repetition rates up to 500Hz possible
- Adaptation of the PWM frequency to the environment (for example, adapt to the pump frequency)
- Digital hydraulic control algorithms



# Example: Micro-Positioning

## Requirements

- Actuator development (X, Y, Z axis)
- Accuracy  $<1\mu\text{m}$
- High positioning speeds
- High robustness
- High rigidity
- Sensor integration



## Solutions

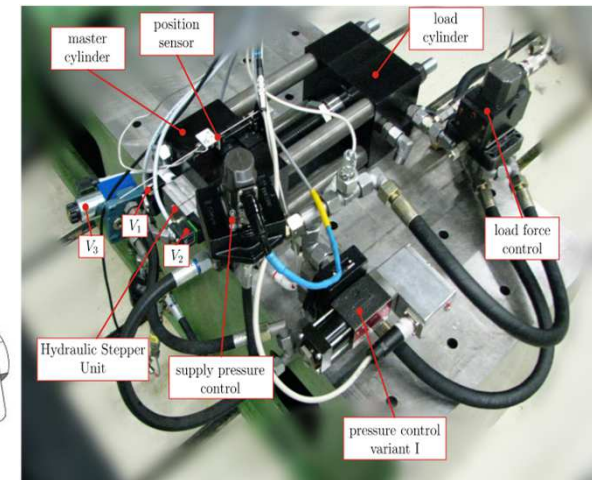
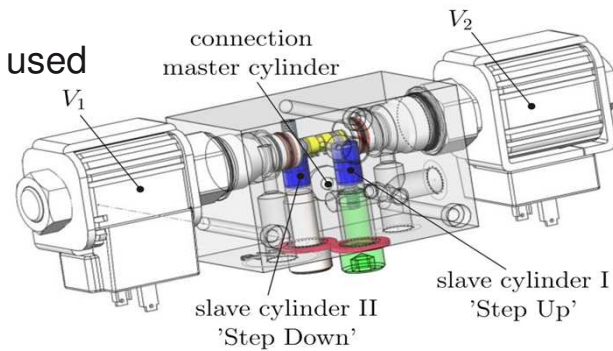
- Spindle positioning with TM
- Highly accurate cylinder positioning
- Calibration



# Example: Hydraulic Stepper

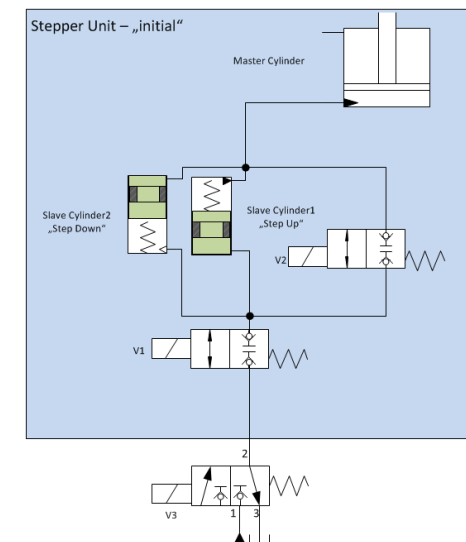
## Requirements

- Sensorless positioning (error  $< 5\mu\text{m}$ )
- Compact design
- High repetition rates for the valves used
- Tightness of the valves



## Solutions

- Sensorless drives
- Synchronization controls
- Dosing

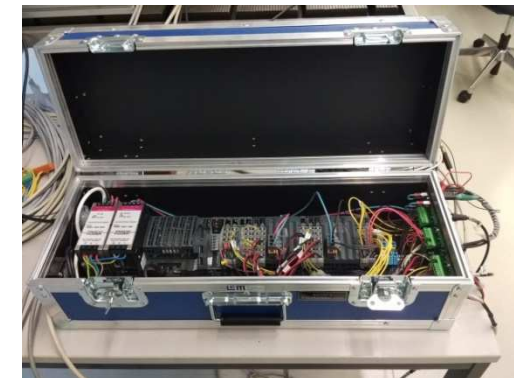




# Example: Digitalhydraulic Pressure Control

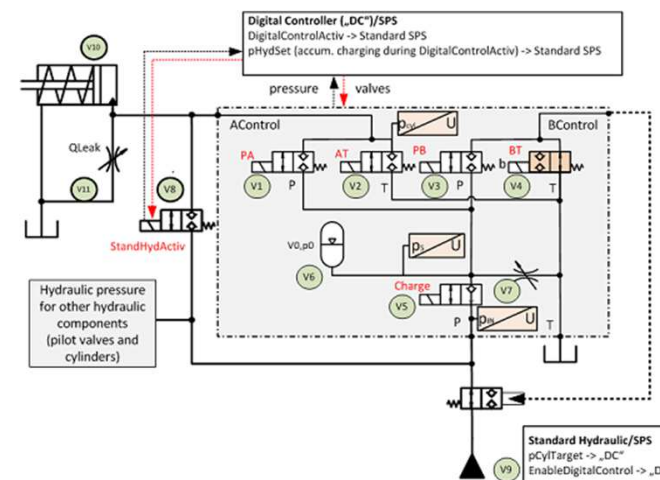
## Requirement

- Control accuracy <0.2bar
- As an add-on to existing systems (presses)
- Short commissioning times at the customer
- Use in series machines



## Solutions

- Pressure control in hydraulic systems (presses, clamping devices, etc.)
- High precision force control



# Example: Passive/Semiactive Hydraulic Cabin Damping for Commercial Vehicles

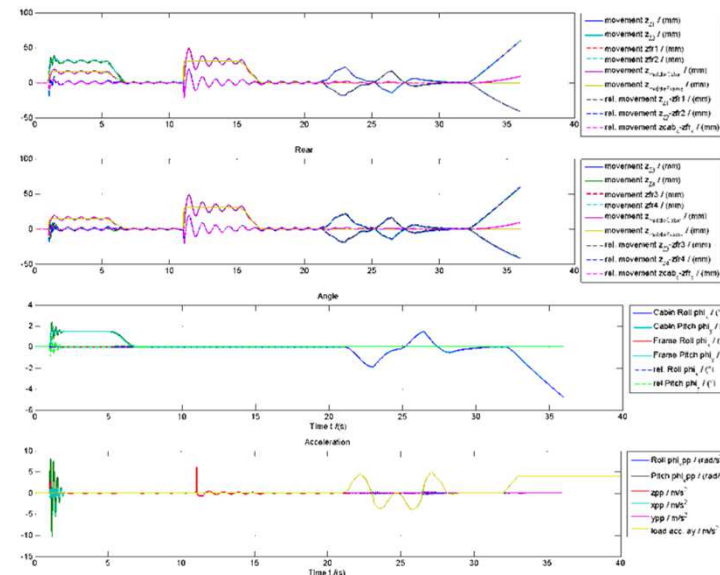
## Requirement

- Compact 4-point cab damping (electric or hydraulic)
- No mechanical stabilizers in the cab suspension
- Simple level control
- Adaptation damping on-road / off-road (semi-active)



## Solutions

- Compact hydraulic system that can be operated both passive and semi-active
- Coupling of hydraulic cylinders (positive feedback)
- Sportive tuning of the cabin suspension
- Optimized system in terms of vertical, pitch and roll stiffness



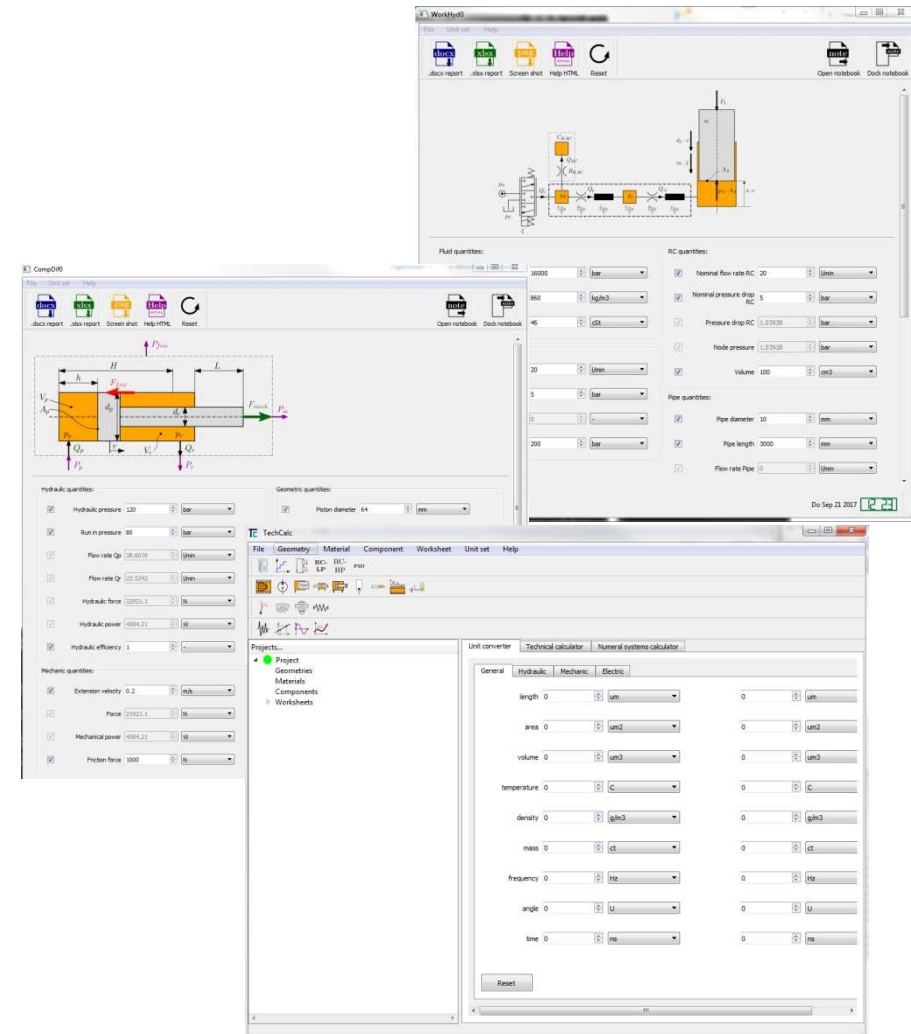


## Applications

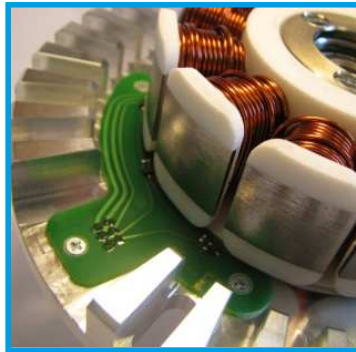
- Efficient, fast and error-free design and calculation routines in daily engineering

## What's the benefit?

- Calculates in all directions (symbolic equation solution in background)
- Units are always considered
- Calculator (units, numerics, number systems)
- Notepad for each workbook
- Calculation documentation



# Electric Drives



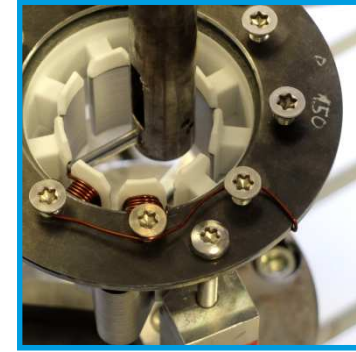
**Optimal Actuator/Motor**



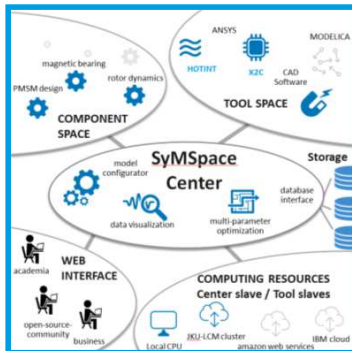
**Integrated Drive Solutions**



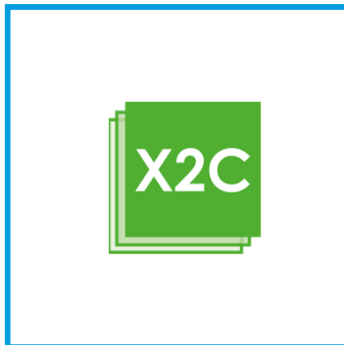
**Magnetic Bearings**



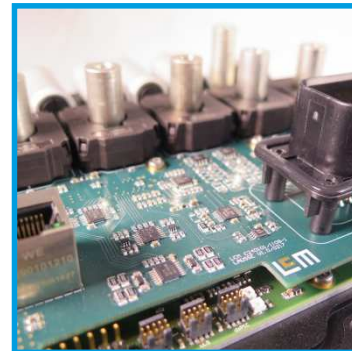
**Prototyping**



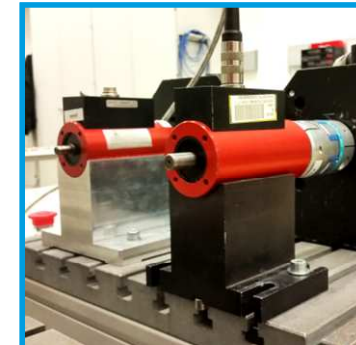
**Multi-physics Optimization**



**Softwaretool X2C**



**Power Electronics**



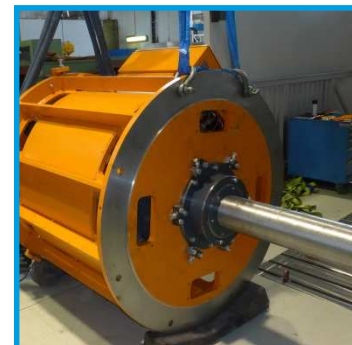
**Test-Bench**



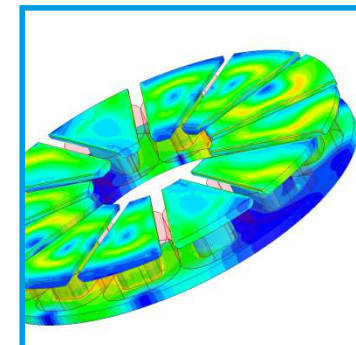
**Softwareplatform**



**Softwareplatform -Motorbox**



**Exampel - Hydroelectric Generator**



**Axial Flux Motor**



# Integrated Drive Solutions

## Applications

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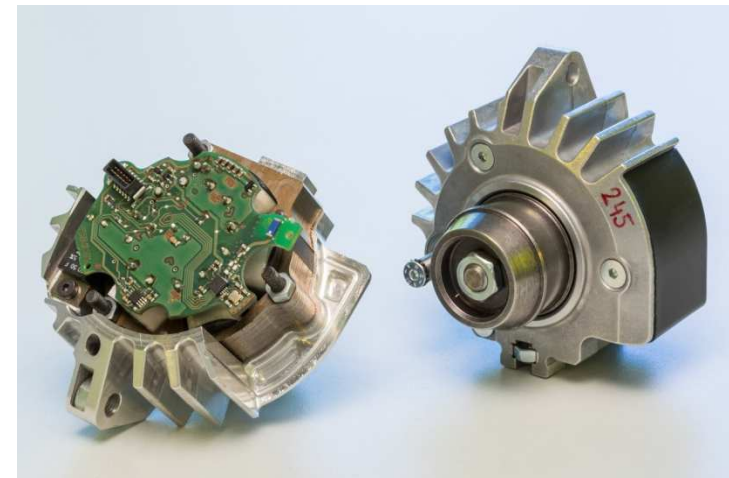
Drives with integrated electronics



## What's the benefit?

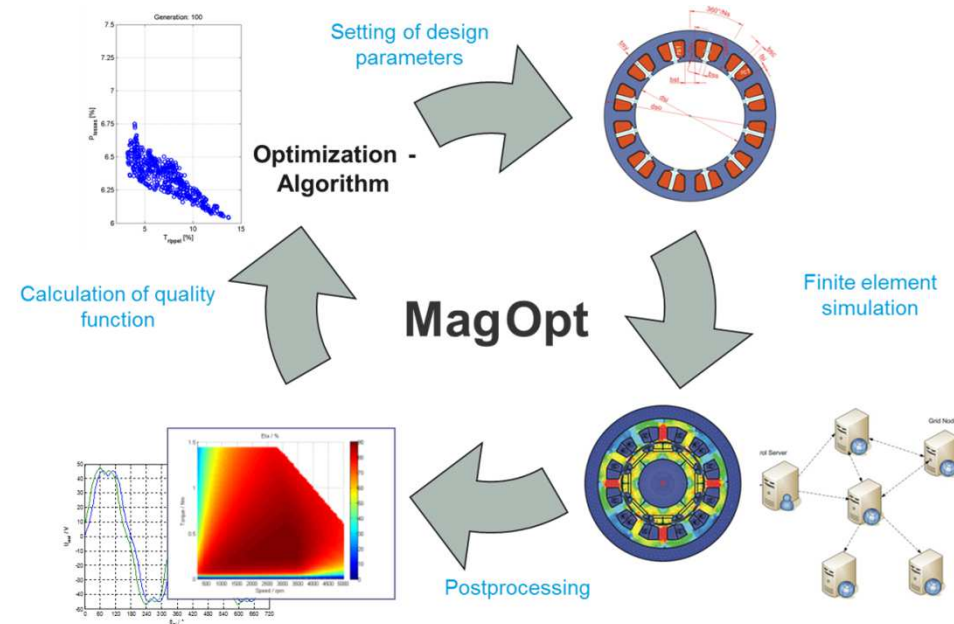
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- Compact
- Reduced wiring
- Reduced costs
- Reduced losses
- Optimal adaptation to the conditions
- Lower interferences due to the omission of the sensor cables



## Applications

- Synchronous and induction machines, SR- machines, stepper motors
- Linear actuators, servo drives, oscillators
- Magnetic bearings, high-speed drives
- Industrial drives, gear motors
- Pump drives, magnetic valves



## What's the benefit?

- Optimal match of the drive, electronics, and application
- Cost- and production-optimized solutions - „Design for Manufacturing“
- Optimization in terms of controllability - „Design for Control“
- Designs based on complex specifications are possible
- Designs that meet multiple boundary conditions
- Integration of customer-specific scripts (Matlab, Python, Java, ..)

# Multi-Physics Optimization

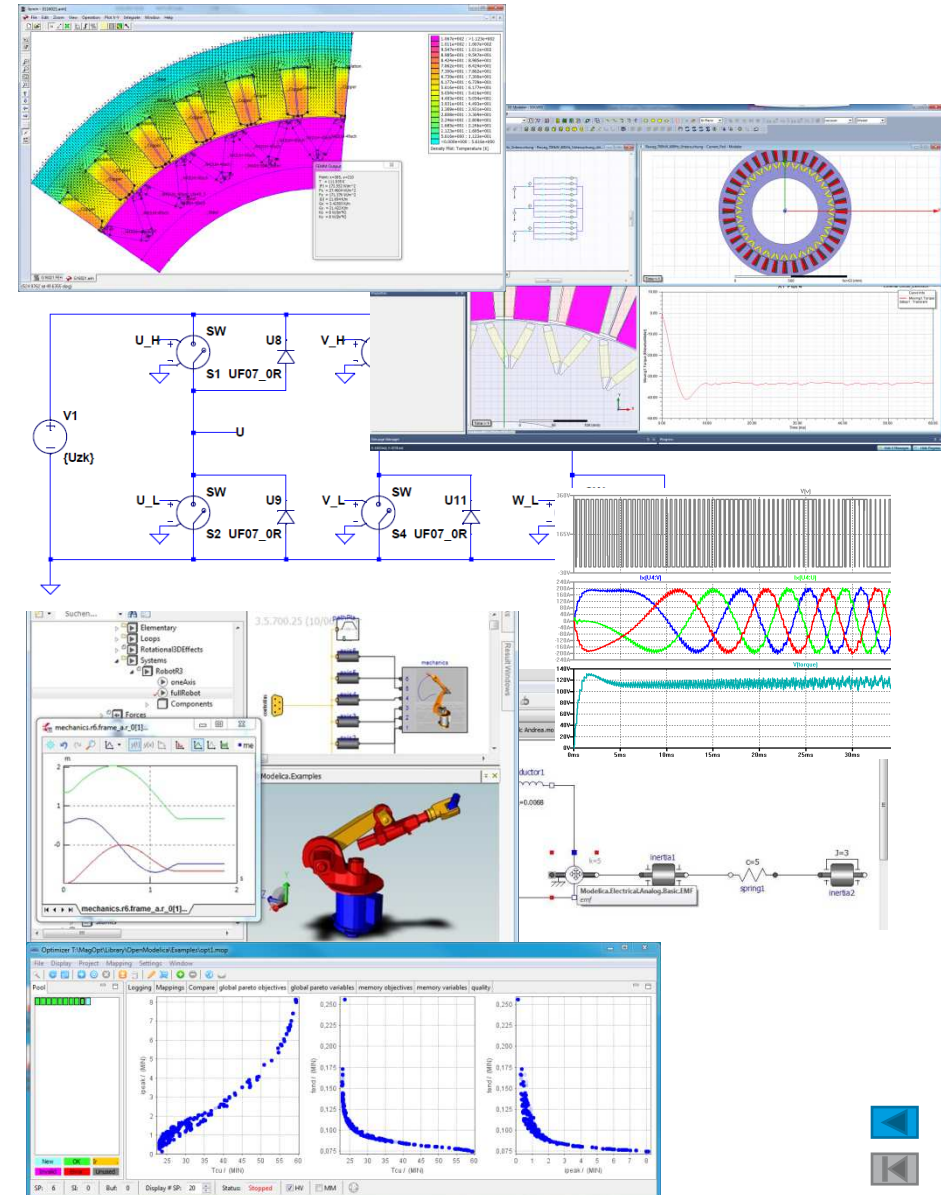
## Applications

Optimization of the entire system

- Magnetic
- Electrical
- Mechanical
- Thermal
- Cost models

## What's the benefit?

- Optimal match of all components considering multiple boundary conditions
- Cost- and production-optimized solutions
- High overall efficiency
- Minimized development risk through overall system consideration

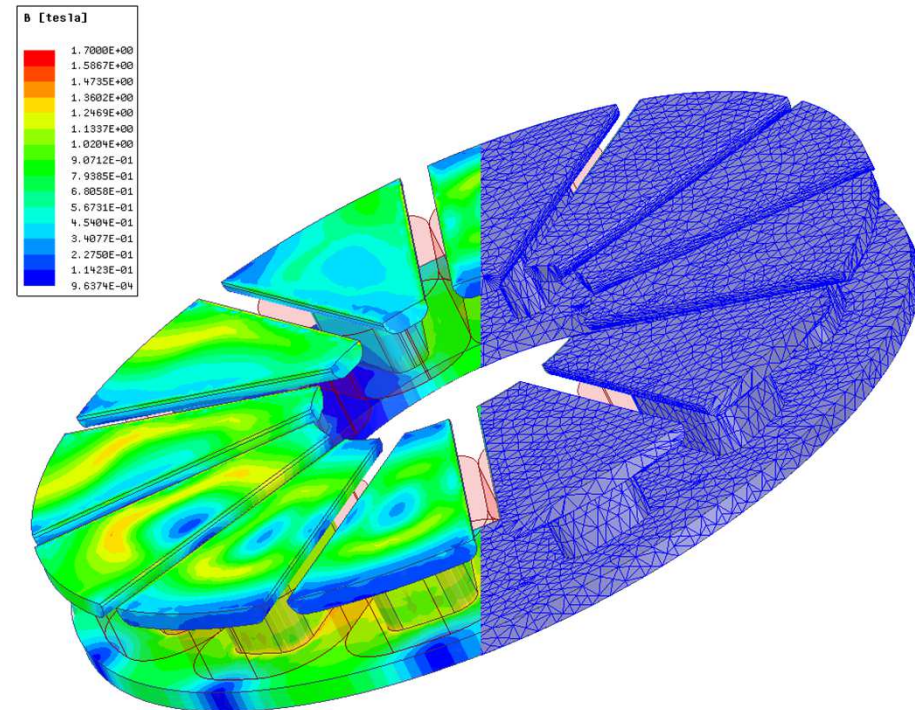


## Applications

- Optimization of electric actuators
- Analysis of existing systems
- Identification of potential improvements
- Problem analysis
- Derivation of dynamic component models

## What's the benefit?

- Increased performance
- Reduced material costs
- Reduced noise (cogging, harmonics, ...)
- Identification of and solutions to problems of existing systems

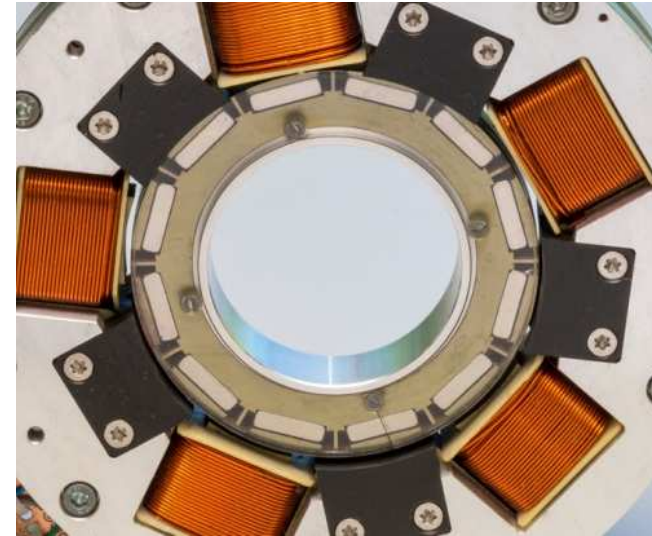




# Magnetic Bearings

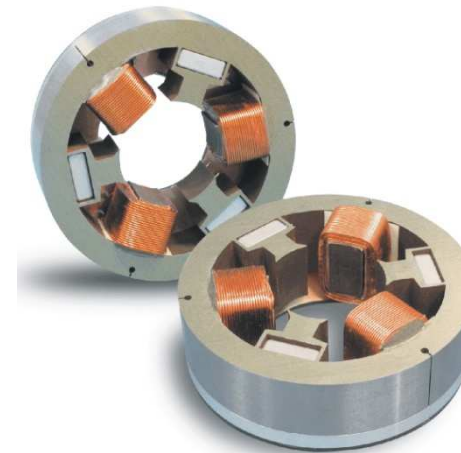
## Applications

- High-speed drives
- Harsh environmental conditions
- Operation in vacuum
- Operation in hardly accessible places
- Where classical bearings are not feasible



## What's the benefit?

- No maintenance of the bearings
- Low frictional losses (only air friction)
- No wear – long lifespan
- Excellent monitoring of the system
- Hermetic encapsulation of the rotor is possible

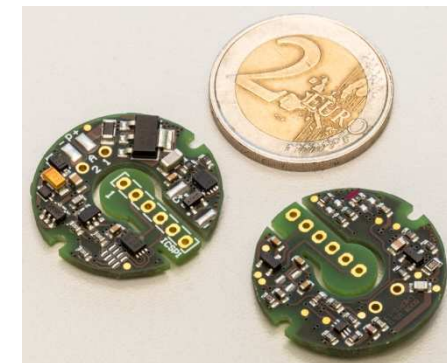
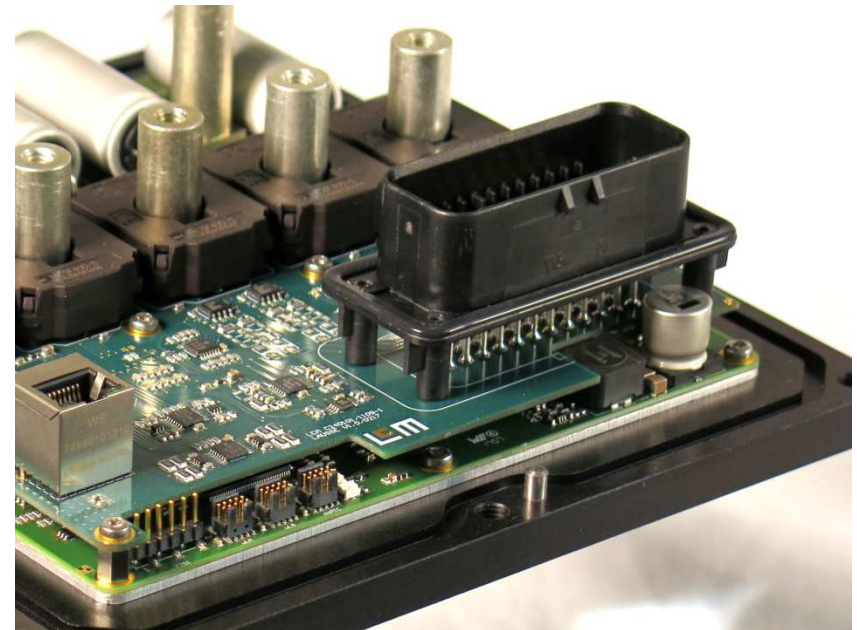


## Applications

- Power electronics for novel actuators and highly dynamic drives
- Innovative circuit concepts for power electronics
- Quasi-current source inverter for high-speed drives
- Silicon-carbide inverter

## What's the benefit?

- Long-term experience in different industrial branches
- Optimal match of the power electronics and actuator
- Compact design and optimal utilization of the available installation space
- Cost-effective realization from low-cost to high-end products
- Design, setup and commissioning of functional models

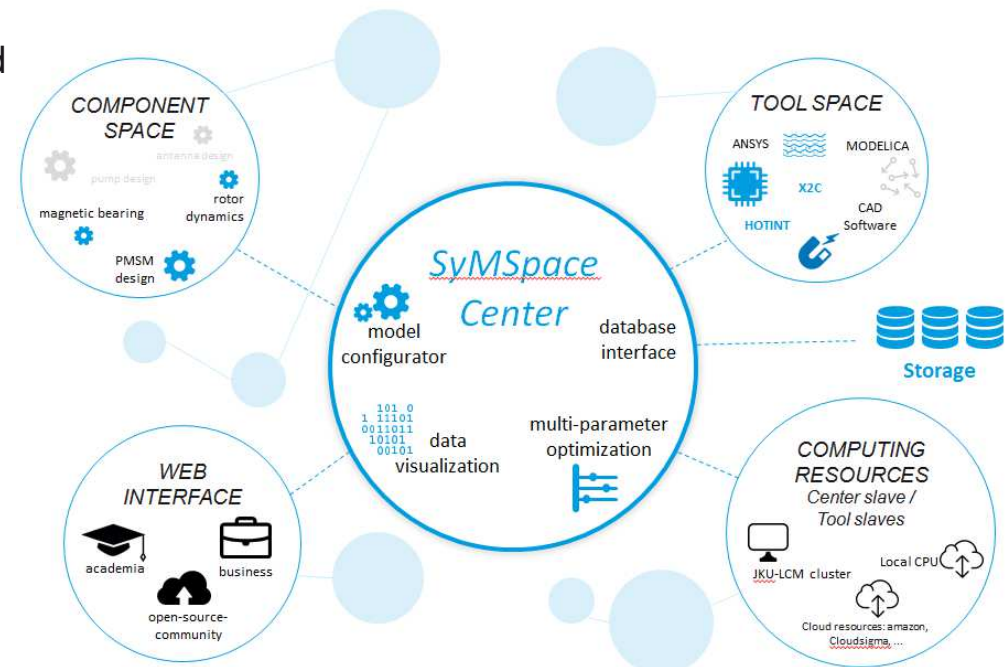


## Application

- Development of mechatronic components and systems
- Optimization of mechatronic components and systems

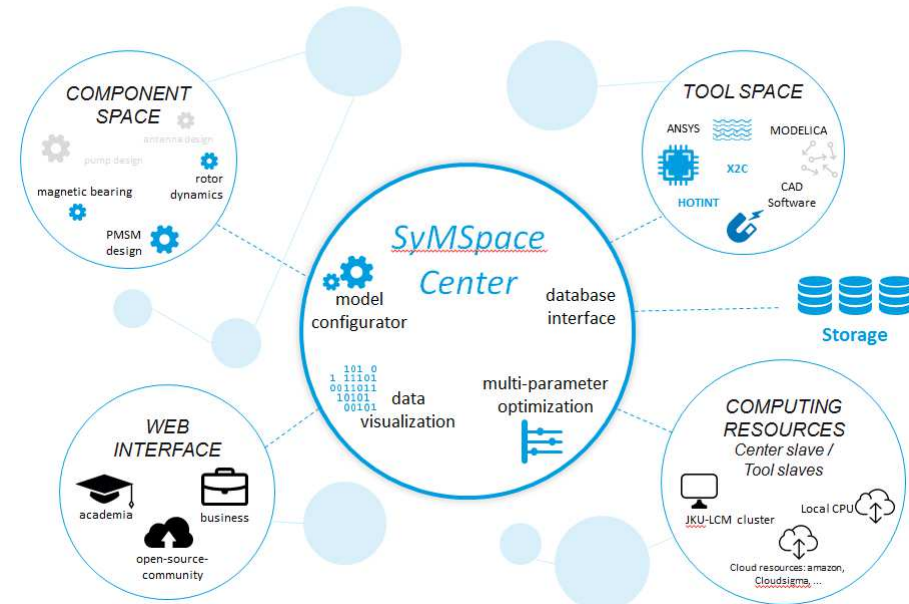
## What's the benefit?

- Reduction of expensive development time
- Reduction of costs in the prototype phase
- Reduction "time-to-market"
- Protection of performance data
- Optimized design for production
- Demand-oriented product development
- Attractive pricing models "Pay per Use"
- Modular design - expand individual functions step by step
- Easy integration into the existing SW environment
- Direct result transfer (digital twin) into a finished product
- Cloud or local - no expensive additional hardware



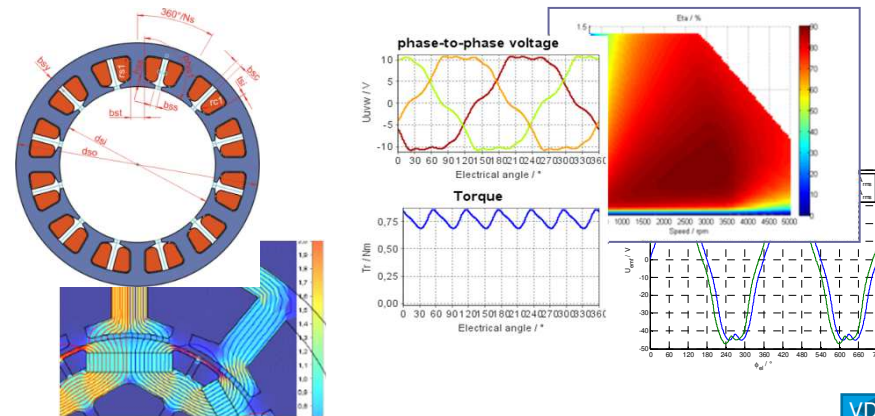
## Applications

- Simulation and optimization of motors , electromagnetic actuators, magnetic bearings ...
- Calculation of rotor stresses - especially important in high-speed applications
- Thermal design of electric machines



## What's the benefit?

- Short development time of optimal design
- Automatic creation of the documentation and production data
- Comprehensive libraries for various machine topologies



This software tool can be part of

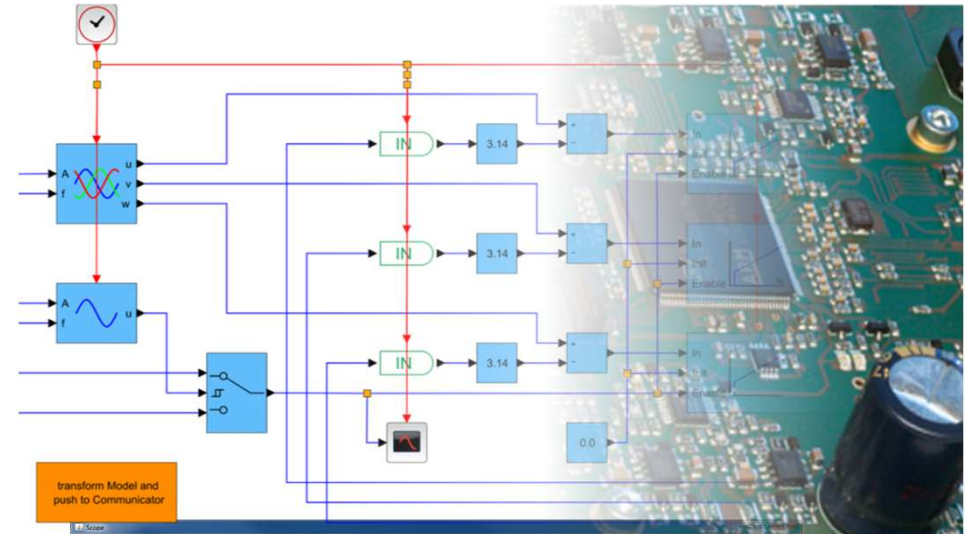


# X2C – Rapid Software Prototyping Tool



## Applications

- Model-based development of control algorithms for real-time systems
- C-code generator for real-time algorithms on  $\mu$ -controllers und embedded systems
- Simulation of control systems
- Online system tuning und debugging



## What's the benefit?

- No programming skills required
- Short development time
- Configuration and adaptation of the control in real-time
- Comprehensive and tested libraries
- Easily creatable documentation
- Easy commissioning of the system



This software tool can be part of

VD



# Motor Test-Bench

## Applications

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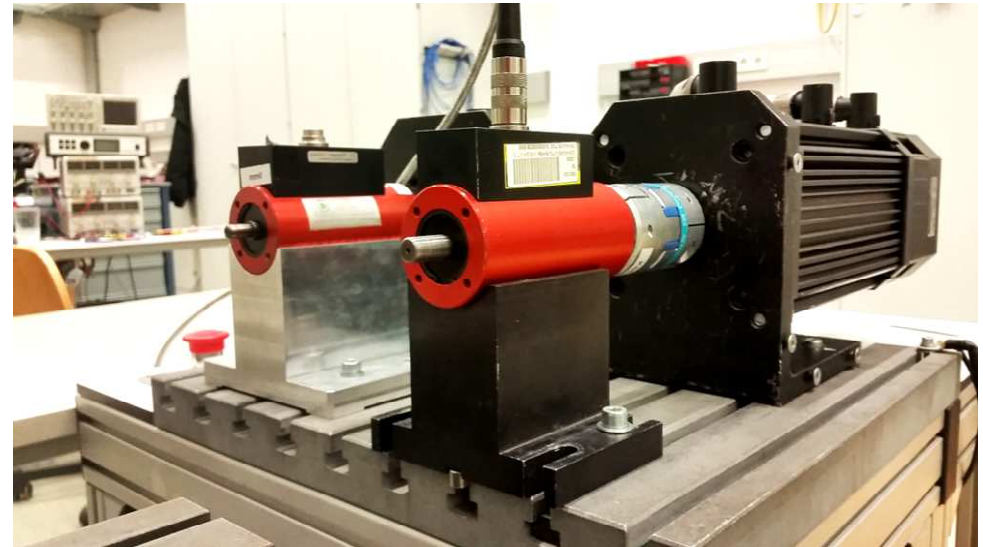
Measurement of electric actuators/motors

- Efficiency test
- Motor characteristics
- Power range from a few wats up to 75 kW
- Test of liquid-cooled drives
- Vibration measurement

## What's the benefit?

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- Simple and cost-effective measurements due to our flexible test stands
- Customized measurement reports
- Fully automated measurements enable quick tests in the overload range



## Applications

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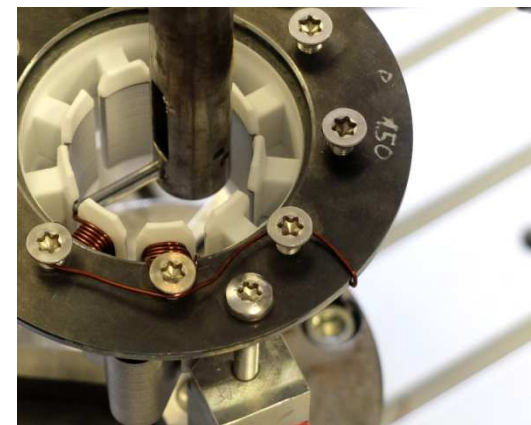
- 3D-CAD Construction
- Mechanical production
- PCB assembly
- Needle winding machine (motor windings)



## What's the benefit?

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- One stop shop:
  - Design
  - Construction
  - Functional model construction
  - Commissioning
  - Control
  - Measurement
- High flexibility
- Low organizational effort



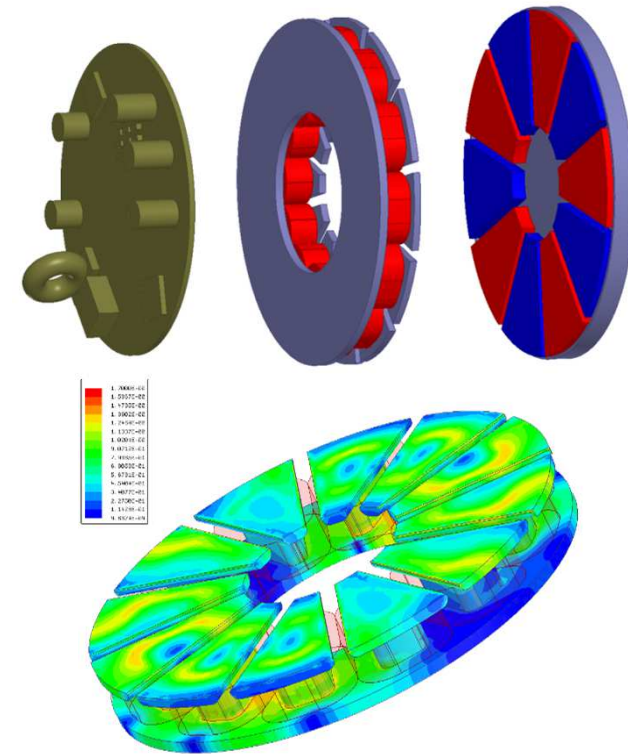
# Axial Flux Motor with Ferrite Magnets

## Requirement

- High torque density at a low price due to ferrite magnets
- High overload capacity
- Compact design
- 3D flux path
- Smooth operation

## Solutions

- Use of SMC material (Soft Magnetic Composite) in combination with ferrite magnets
- Magnetic design in combination with thermal modeling
- Optimization by 3D-FE software in combination with SyMSpace post-processing





# Example: Small Low-Cost Hydroelectric Generator

## Permanent Magnet Generator on the Power Grid

### Requirement

- Single quantity product (first design must fit – no chance for redesign)
- The induced voltage at idle must match the mains voltage as closely as possible
- High power factor and low current harmonics
- No active control – the generator has to be designed for a wide power range
- Permanent magnets must not demagnetize during short-circuiting

### Solutions

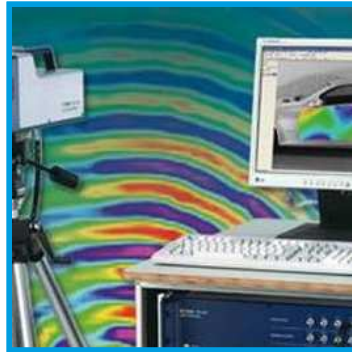
- Parametric models provide a cost-effective design even for single quantity products
- Complex requirements can be considered and optimized
- Mismatch between the simulation and measurement below 1%



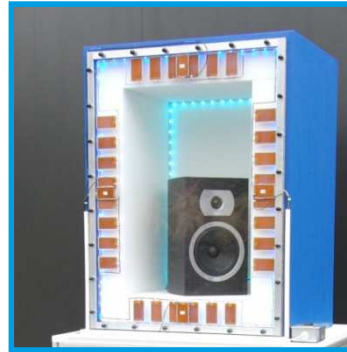
Performance Parameters	
Rotational Speed	187.5 rpm
Continuous Power Output	700 kW
Continuous Torque	36500 Nm
Efficiency	97.9%
Short-Term Power Output	900 kW
Short-Term Torque	52500 Nm



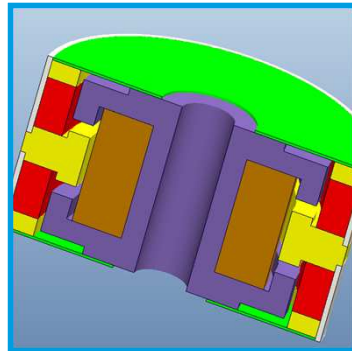
# Vibration Engineering



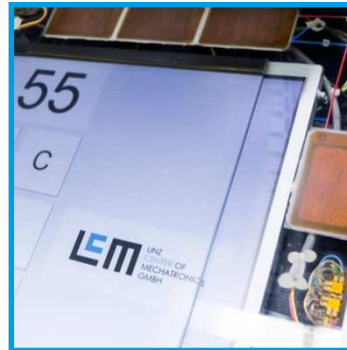
Measurement  
Technology



Piezoelectric Sensors  
and Actuators



Electromagnetic Actuators



Example - Haptic Display



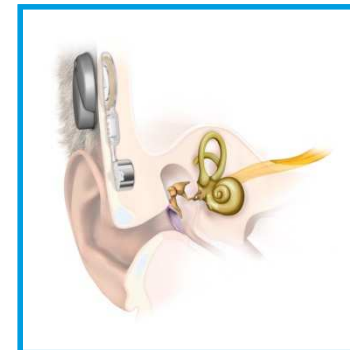
Control Engineering



Example - Home Appliances



Example - Automotive



Example - Bonebridge

## Applications

- Modal analysis  
(eigenfrequencies and eigenmodes)
- Operational vibration analysis
- Location of acoustic sources
- Fault analysis  
(e.g. faulty bearings, inaccuracies of assembly)



## What's the benefit?

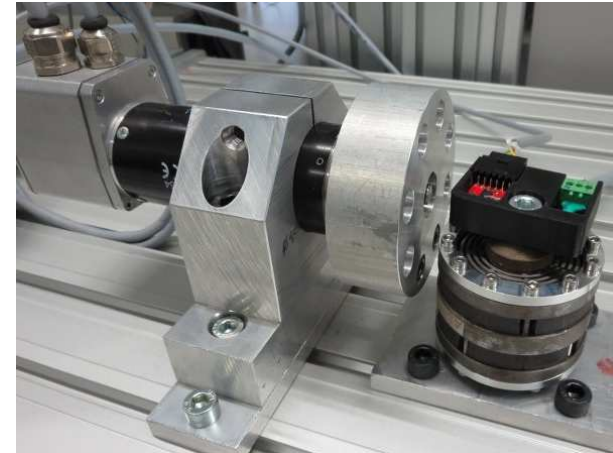
- Enhanced understanding of system behavior as basis for suggestion of design improvements or simulation models
- Detection/damping of vibration excitations
- Verification of certain system behavior



# Vibration Engineering Electromagnetic

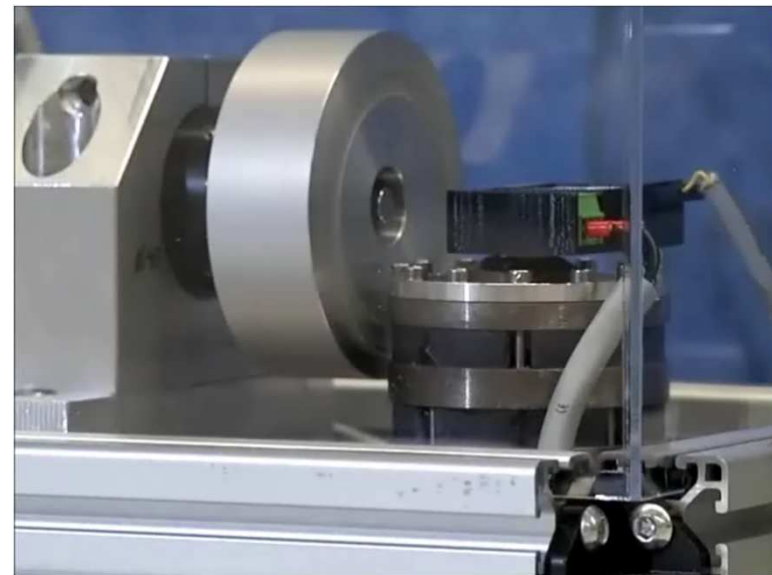
## Applications

- Generation of (counter-)vibrations in the lower frequency range (< 1 kHz) with large amplitudes (> 0,1 mm)
- Mechanical engineering and construction, robotics, medical engineering, home appliances, ...



## What's the benefit?

- High power density / small installation space
- Actor and power electronics individually designed and optimized for specific application
- Active vibration damping and generation
- Enhancement of quality, comfort, speed,...
- Reduction of noise emissions, vibrations of machines/plants, coupling to environment (e.g. seating)



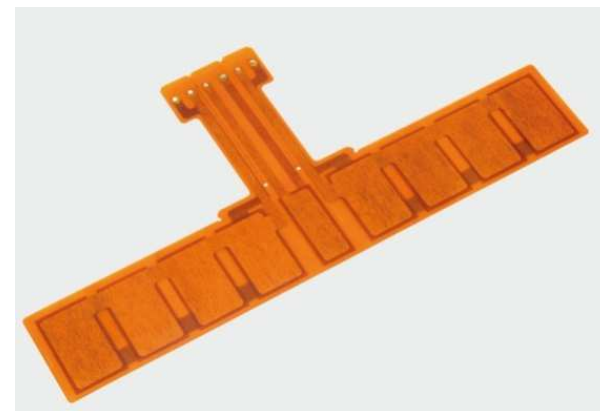
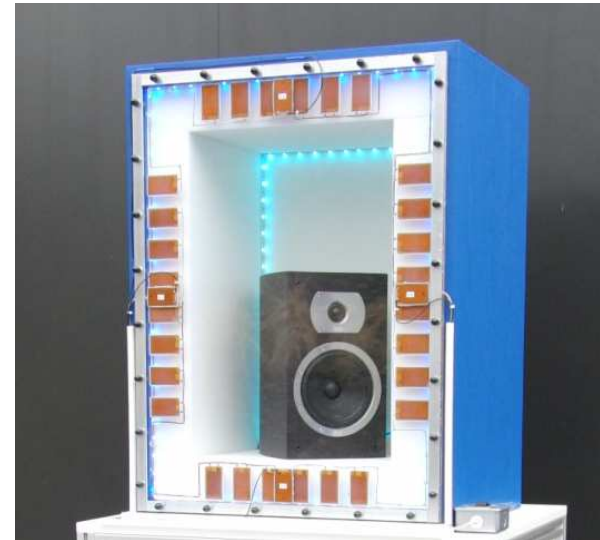
# Vibration Engineering Piezoelectric

## Applications

- Generation of (counter-)vibrations in a broad frequency spectrum within or above the hearing range with small amplitudes ( $< 1 \text{ mm}$ )
- Sensor technology
- Medical engineering, home appliances, ventilating and air-conditioning systems, mechanical engineering and construction, robotics, ...

## What's the benefit?

- Large actuating forces and frequencies
- Active vibration damping or generation (reduction of sound radiation, active noise control)



# Example: Vibration Damping in Home Appliances

## Requirement

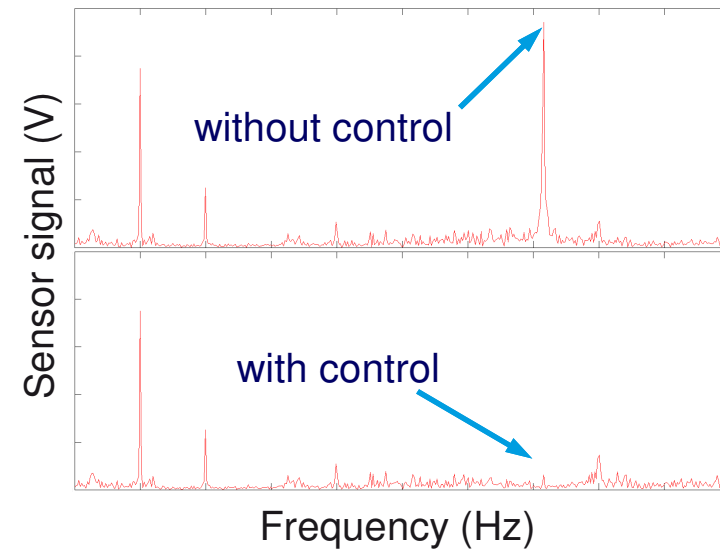
- Pumps, drives, etc. with varying speeds and, hence, varying vibration excitation
- Limited installation space for actuators
- Often measures for passive vibration damping already installed



**B/S/H/**  
Bosch und Siemens  
Hausgeräte GmbH

## Solution

- Selection and positioning of suitable actuators based on measurements and computational analysis
- Optimal control strategy for active vibration damping of a distinguished but varying frequency component



# Example: Vibration Active Damping Automotive

## Requirement

- Noise reduction in the vehicle interior
- Increase of driving comfort
- Improvement of the audio quality of the entertainment system

## Solution

- Analysis & Simulation
- Demand-oriented design of control, actuators and power electronics
- Production and commissioning of a prototypical active damping system
- Used actuators:
  - Piezoelectric surface converter
  - Electromagnetic linear actuators
  - Loudspeaker



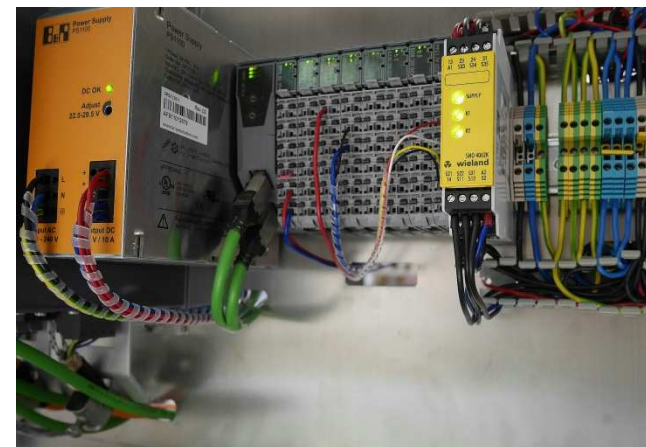
# Vibration Engineering Control

## Applications

- Systems with fast dynamics
- Requirement: control is accessible (e.g. current, torque, trajectory,...)
- Robotics, handling systems, mechanical engineering and construction

## What's the benefit?

- Significantly enhanced dynamics, faster motions
- In many cases no additional parts required
- Prevention of vibration excitation or damping of (remaining) oscillations
- Protection of mechanical components





# Example: Haptic-Display

## Requirement

- Tactile sensation similar to a mechanical button
- Compatibility with capacitive touch sensors
- No influence in the field of vision
- Easy integration into existing systems
- Compact design and low energy consumption
- Robust construction without moving parts, simple and reliable sealing

## Solution

- Patented method: jerky bending of the front panel when reaching a defined pressure point
- Recording the contact force (= pressure point) by measuring the strain in the edge area
- Active deformation of the plate by two-dimensional piezo actuators (placement also in the edge area)



# Vibrant Bonebridge

World's first fully implantable bone conduction hearing instrument

Cooperation partner: MED-EL

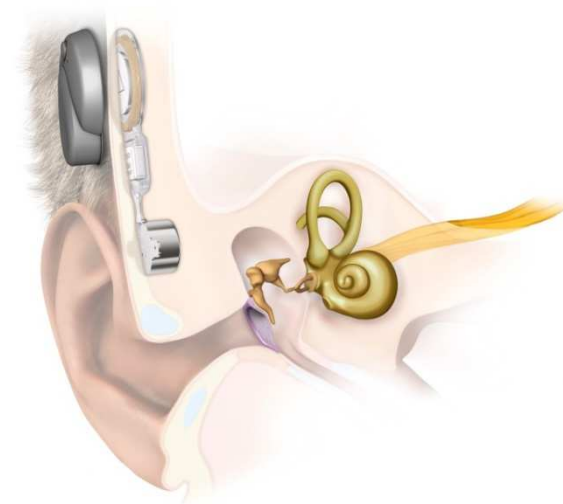
## Requirement

- Fully implantable system
- No skin penetration
- Maintenance-free
- Compatibility to magnetic resonance imaging (MRI)
- 90% hearing ability (for previously almost deaf patients)

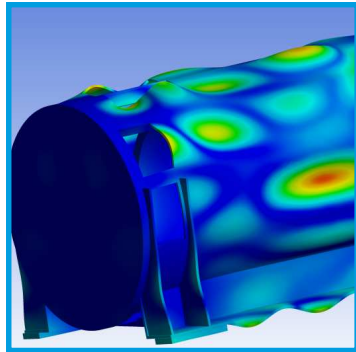


## Solution

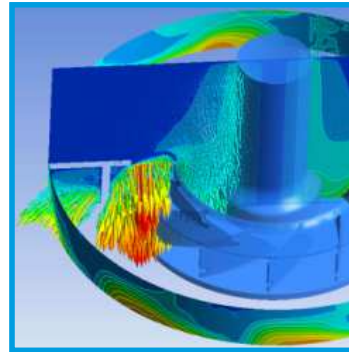
- Design and optimization of a highly efficient electromagnetic actor taking into account strict and complex constraints
- Optimization of the inductive transfer system and the demodulator circuit
- Patented MRI-compatible magnetic assembly system



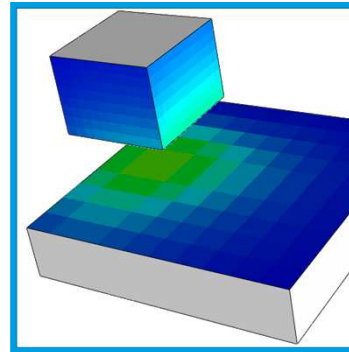
# Simulation



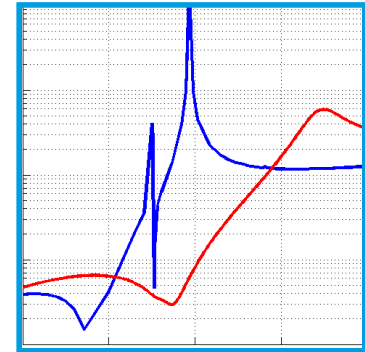
Vibro-Acoustics



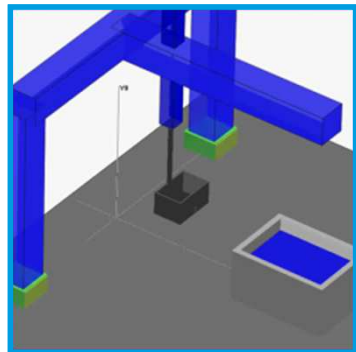
(Thermo-) Fluid dynamics



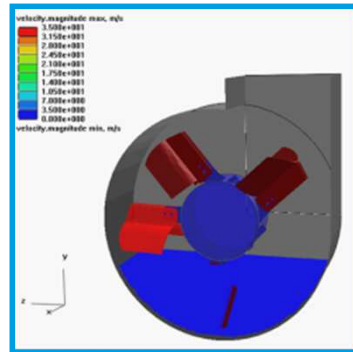
Thermo-Mechanics



Material



Fluid-Structure Interaction



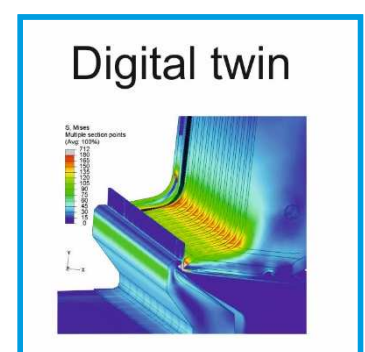
Particle-Structure Interaction

Co-Simulation Modal Reduction

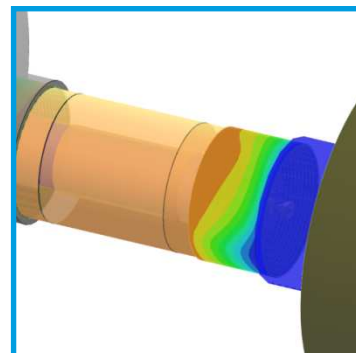
**HNT**

Mechatronic Systems MKS

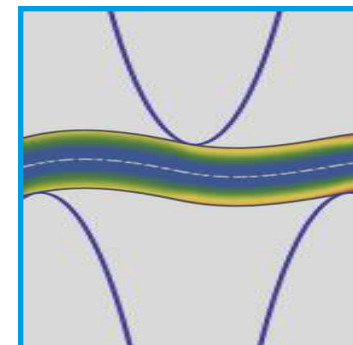
Simulation Tool HotInt



Autonomous Digital Twin



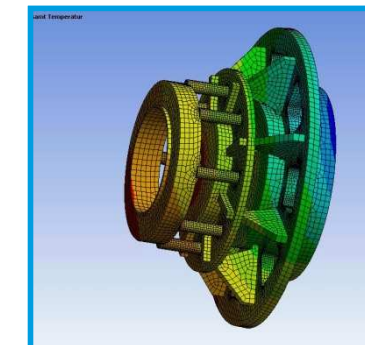
Rotor Dynamics



Forming



Mechatronic Simulation



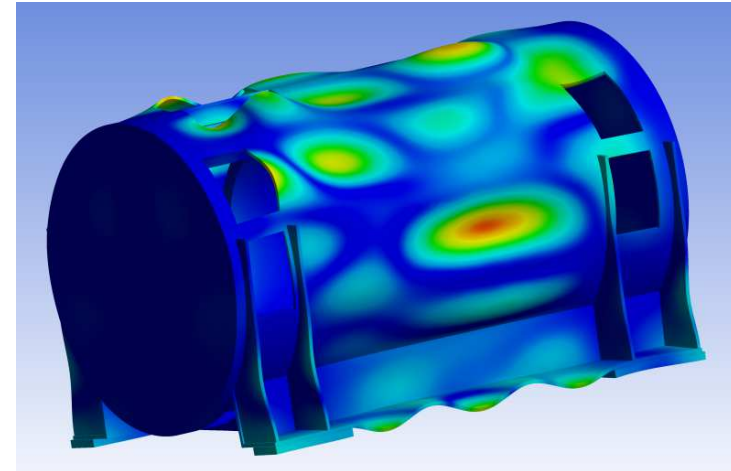
Conventional Finite Element Analysis



# Vibro-Acoustic Simulation

## Applications

- Prediction of vibrations and acoustic properties of/in vehicles and machines
- Acoustic analysis, e.g., airborne and structure-borne noise
- Derivation of measures to minimize spurious vibrations/noise



Example: alternator

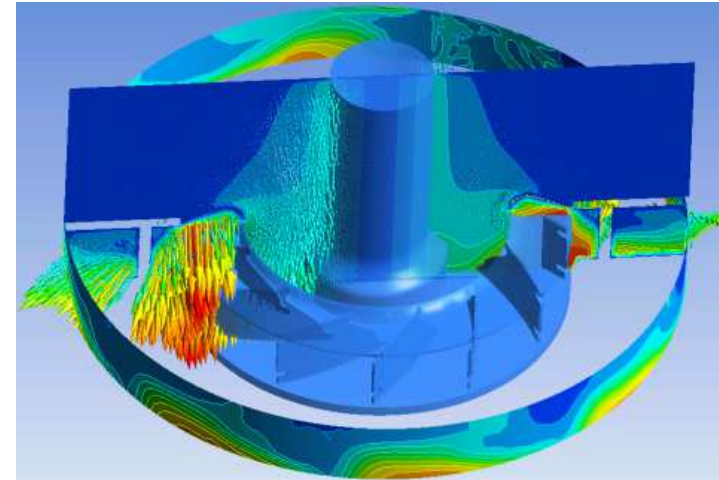
## What's the benefit?

- Analysis of vibration-induced noise at an early stage in the design process
- Optimization of components/systems/machines using virtual prototyping
- Design and optimization of passive and active vibration damping

# *(Thermo-) Fluid Simulation*

## **Applications**

- Analysis of fluid dynamics, heat transfer, and temperature fields in machines and plants
- Optimization of fluid-dynamical properties during design and development process
- Field of application: heat exchange / cooling, aerodynamic losses, aerodynamics, ventilating and air-conditioning systems, thermal analyses



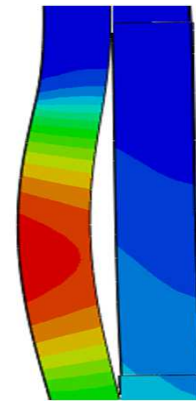
Sample application: optimization of a radial fan

## **What's the benefit?**

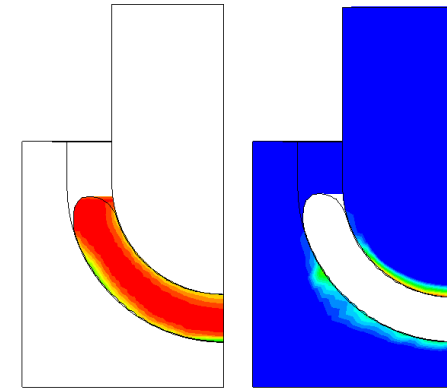
- Investigation of properties which are difficult to access via experiments/measurements
- Enhanced assessment of design variations and optimization (significant reduction of time and costs compared to tests and variations of real prototypes)
- Visualization of complex fluid dynamics
- Product/process optimization and enhancement of performance (cooling efficiency, drag coefficients, aerodynamic losses)

## Applications

- Forming and process simulation (e.g. hot forming, thermoforming)
- Analysis of heat transfer and radiation in components and tools
- Analysis of components subject to varying thermal conditions



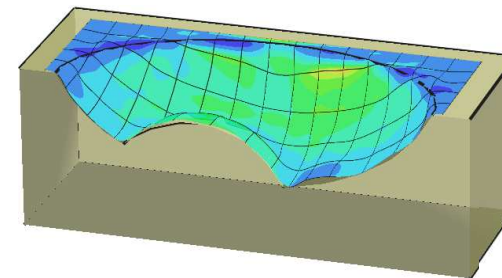
heat transfer



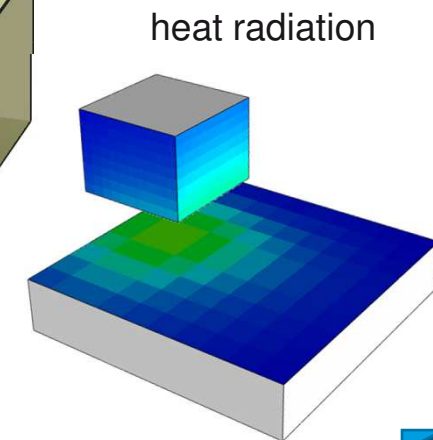
swaging

## What's the benefit?

- Enhanced product quality due to optimized production processes and tools
- Adaption of components before the actual prototyping phase



thermoforming



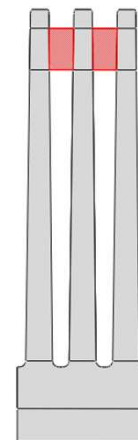
heat radiation

## Applications

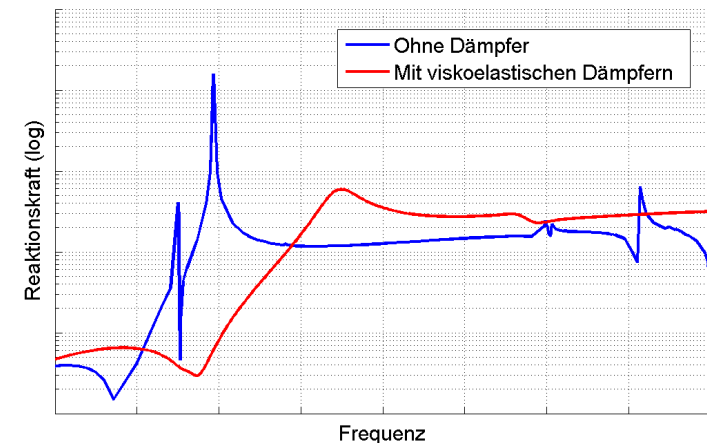
- Modelling and simulation of metals, plastics, composite materials,...
- Various material characteristics, e.g., viscoelasticity, hyperelasticity, plasticity, anisotropy, piezoelectric, thermo- and electromechanical properties
- Homogenization of complex (hierarchical) structures

## What's the benefit?

- Optimization of components (e.g. reduction of weight, costs)
- Enhanced quality of simulation results by means of an accurate modelling of the material behavior
- Model reduction and enhanced efficiency using homogenization

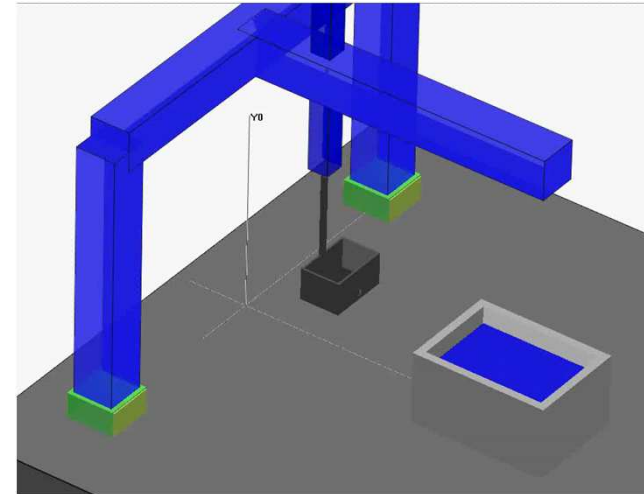


## viscoelasticity



## Applications

- Coupling of flexible structures with fluids
- Non-conventional fluid dynamics problems, free-surface flows, large structural displacements or deformations
- Fields of application: tank sloshing, transport processes, flow-accelerated motion/oscillation, biomechanics, offshore applications,...



Example: Scooping process with a robot

## What's the benefit?

- Fully coupled interaction of fluids and structures
- Understanding of complex systems and processes
- Optimization



Airplane ditching on free water surfaces





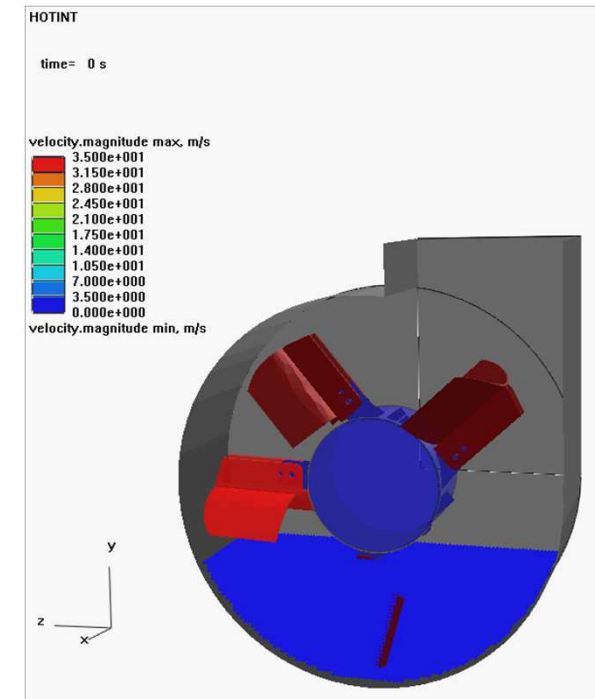
# Simulation: Particle-Structure Interaction

## Applications

- Particle systems (granular material: sand, gravel, granules,...) interacting with flexible multibody systems
- Blending and pouring processes
- Coating processes

## What's the benefit?

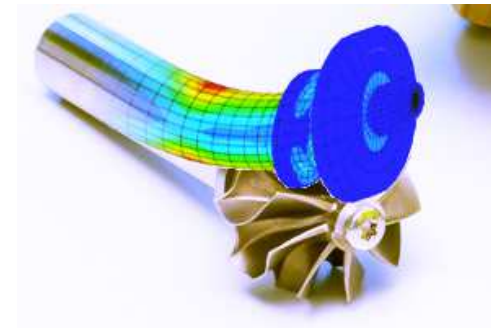
- Enhanced understanding of complex processes
- Model-based process optimization
- Increase of quality



## Applications

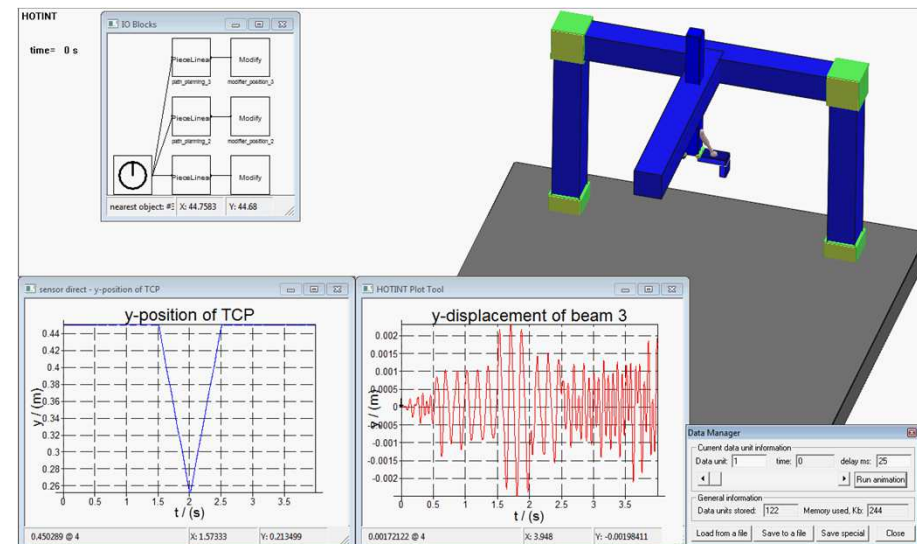
Freeware / open-source tool for the simulation of complex mechatronics systems:

- Static/dynamics/modal analysis
- Realistic modeling of flexible components
- Versatile coupling of components and bodies
- Parameter identification and optimization



## What's the benefit?

- User Interface, flexibility, modular extensibility
- Interfaces to other simulation / software tools
- Modular framework for efficient modelling and implementation of problem-specific solutions



# Autonomous Digital Twin

## Applications

- Virtual prototyping
- Adaptive production processes
- Digital product development
- Fields of applications: machine tools, industrial plants

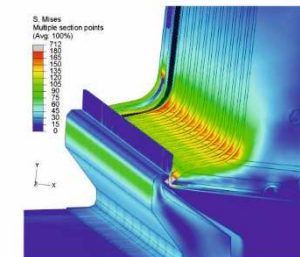
## What's the benefit?

- Enhanced product quality
- Optimized machine design
- Reduction of commissioning efforts
- Reduction of errors, optimization of operation
- Lot-size one production

### Real production system



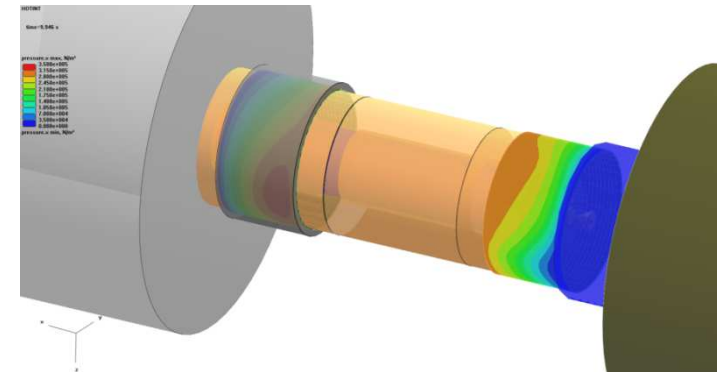
### Digital twin



# Simulation: Rotor Dynamics

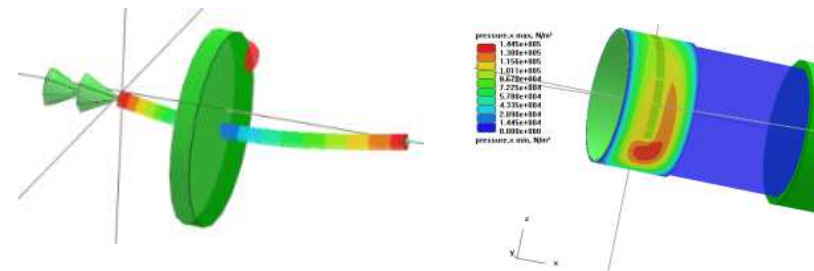
## Applications

- Efficient modeling and simulation of rotor systems
- Analytical and numerical bearing models
- Campbell diagrams, spectrograms, FFT analysis
- Application example: run-up simulation and modal analysis



## What's the benefit?

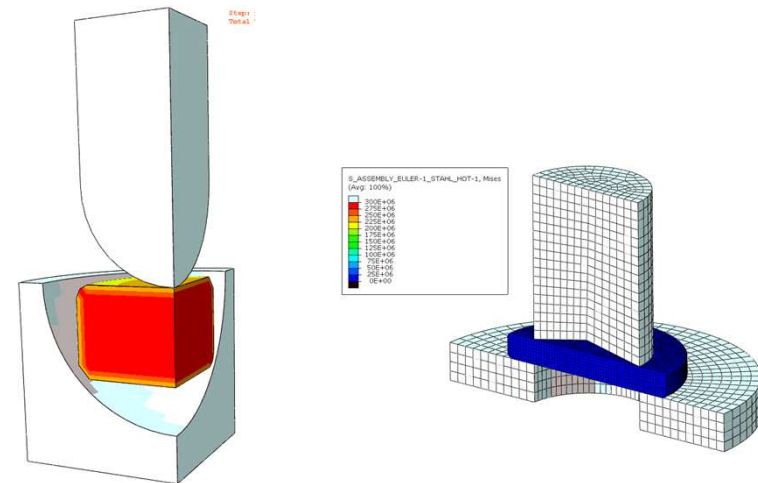
- Design and optimization of (high-speed) rotors / drives / bearings
- Reduction of losses, vibrations, dynamic stresses
- Strength analysis



# Simulation: Forming

## Applications

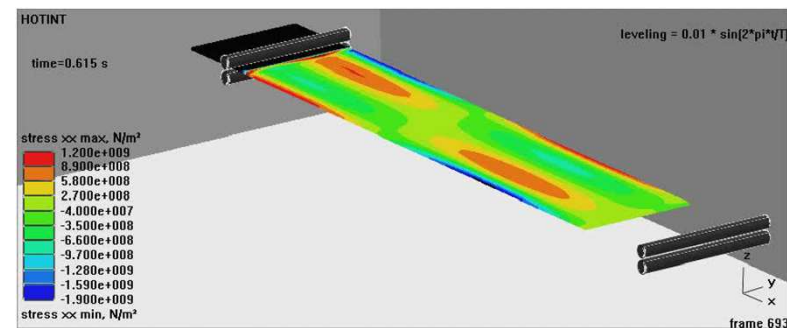
- Steel production (roughing, rolling, levelling)
- Metal processing (bending, cutting, punching, swaging)
- Thermoforming of plastic films



Example: metal processing

## What's the benefit?

- Enhanced understanding of the process
- Efficient production by means of process optimization
- Enhanced product quality
- Reduction of costs due to minimization of rejects

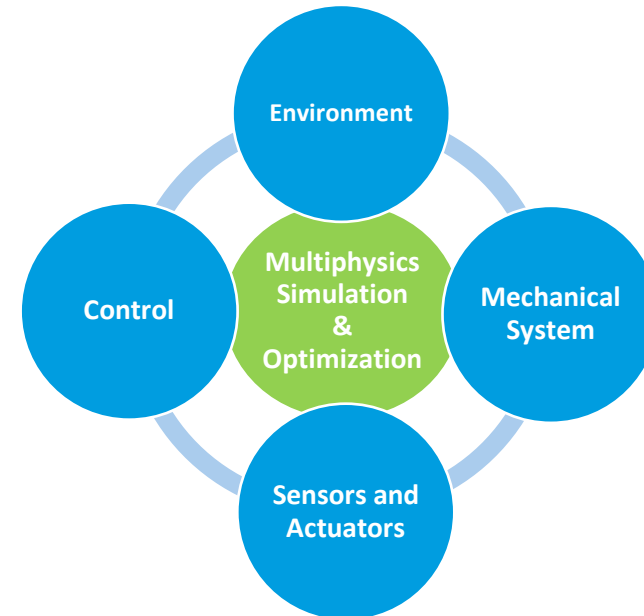


Example: rolling process

# *Mechatronic Simulation*

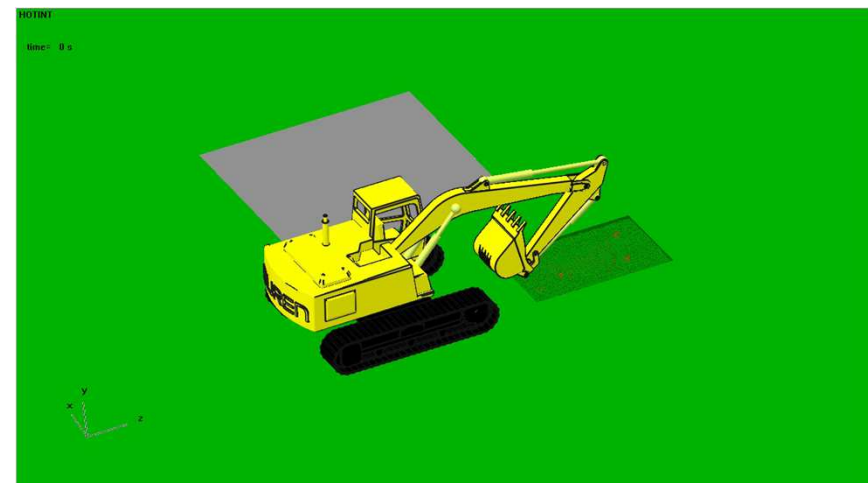
## Applications

- Virtual prototyping
- Simulation of coupled mechatronic systems
- Fields of application: complex processes in the steel industry, mechatronic systems in the field of automation, robotics, automotive



## What's the benefit?

- Model-based product design and development
- Reduction of development times / time to market
- Optimization of systems and processes
- Enhancement of efficiency

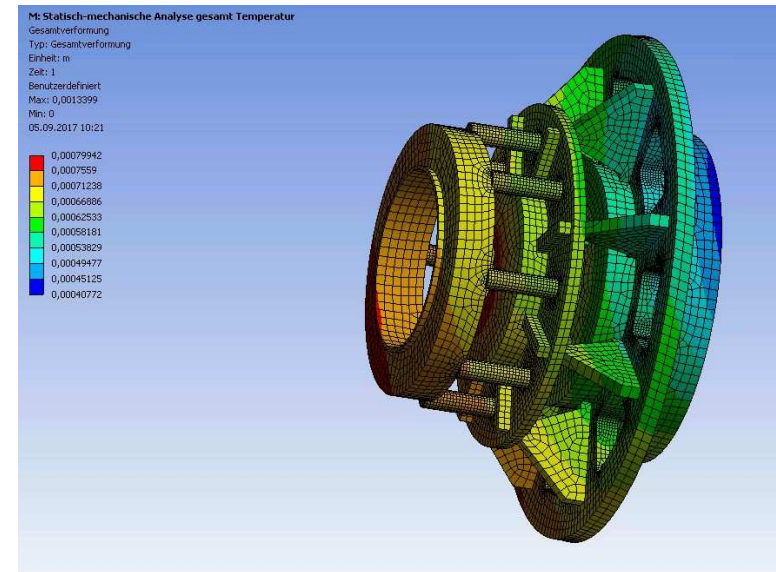


## Applications

- Static, dynamic, transient analysis
- Modal analysis
- Modeling of complex geometries, materials, loads, contacts,...
- Topology optimization

## What's the benefit?

- Assessment of strength and fatigue limits already during the design phase
- Virtual design and optimization
- Problem identification
- Parameter variation

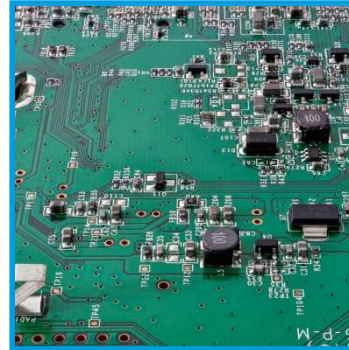


Sample application: static FE analysis

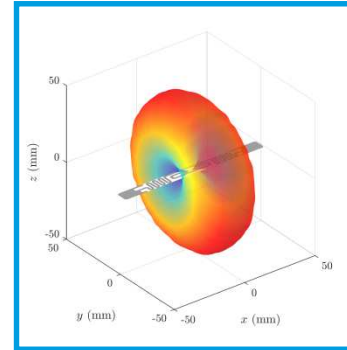
# Electronics, Sensornetworks and Wireless Communication



**Electronics**



**Circuit Simulation**



**Field Simulation**



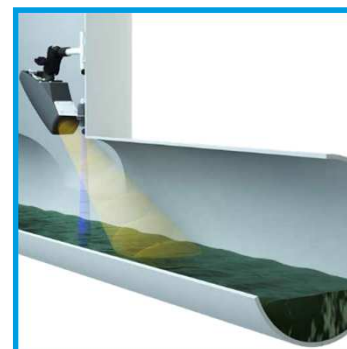
**Wireless Sensor Networks**



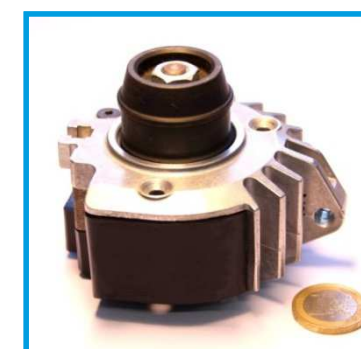
**Example – Smart Real time Positioning System optimized for power consumption**



**Example - Automotive Sensornetwork**



**Example - Radarmeasurement in Sewer**



**Example - Lowpower Wireless Communication**



## Application

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- Concept and design of circuits
- Concept and design of firmware
- Development and production of PCBs
- Miniaturization and mechanical integration
- Automatic placement of components

## What's the benefit?

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- In house development from the first idea up to the production of prototypes
- Electronic that fits the application
- Electronic and firmware from one supplier
- Design of low power electronics
- Energy self-sufficient with energy-harvesting

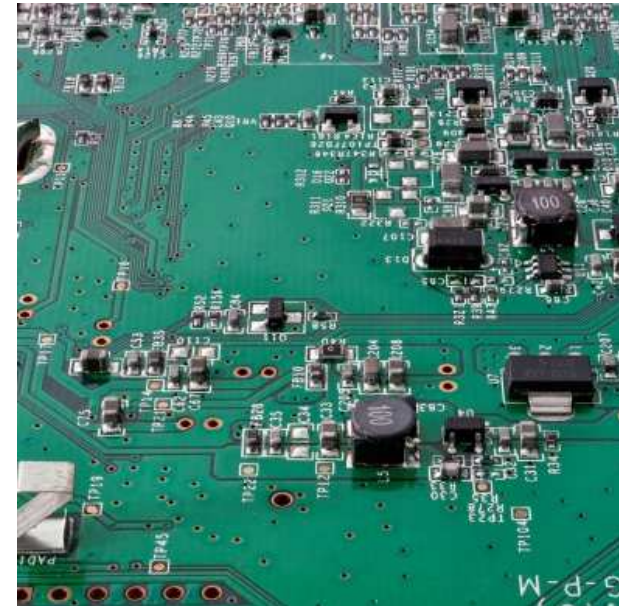


## Application

- Frequency and time domain analysis
- Tolerance analysis
- Filter calculation and simulation
- Temperature distributions
- Simulation and validation of high-speed channels
- EMC analysis
- Analysis of power and signal integrity

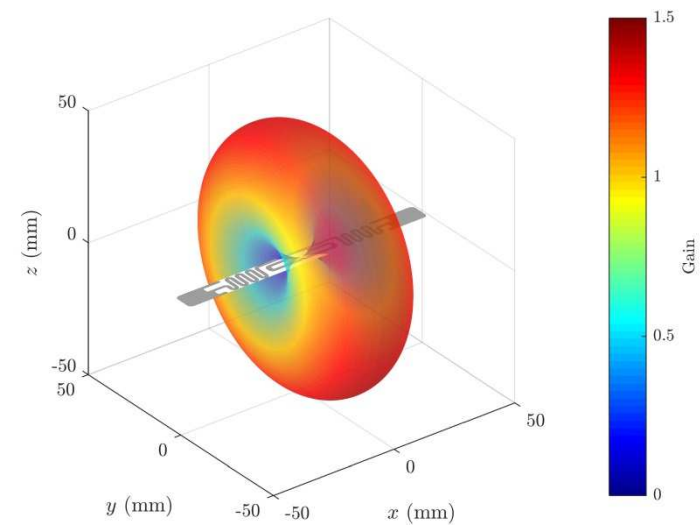
## What's the benefit?

- Saving development steps with simulation
- Accurate analysis of critical components from concept phase on
- Circuit optimization already in the development phase (energy consumption, temperature, disturbance radiation, production costs)



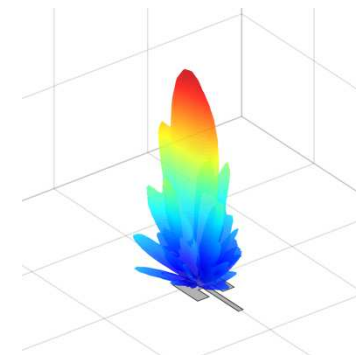
## Application

- 3D field simulation of RF components
- Antenna simulation and optimization
- Frequency domain EM Solver
- Transient EM solver



## What's the benefit?

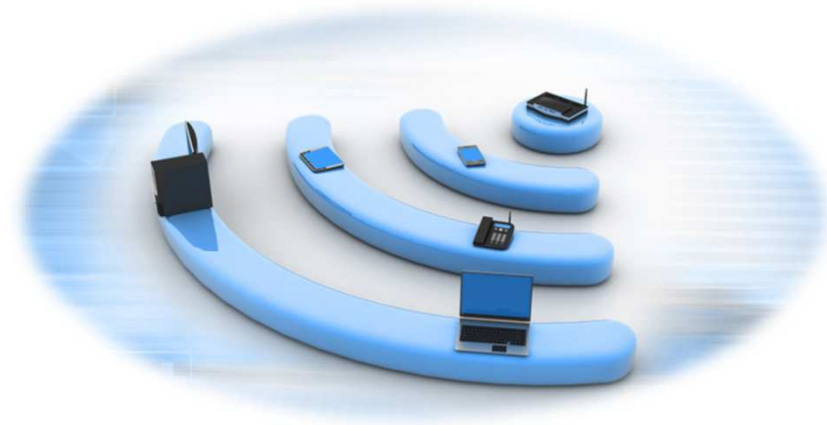
- Integration, simulation and optimization of RF components in actual installation situation
- RF interference analysis
- Antenna design customization and optimization
- Complete system simulation from transmitter to receiver



# Wireless Sensor Networks

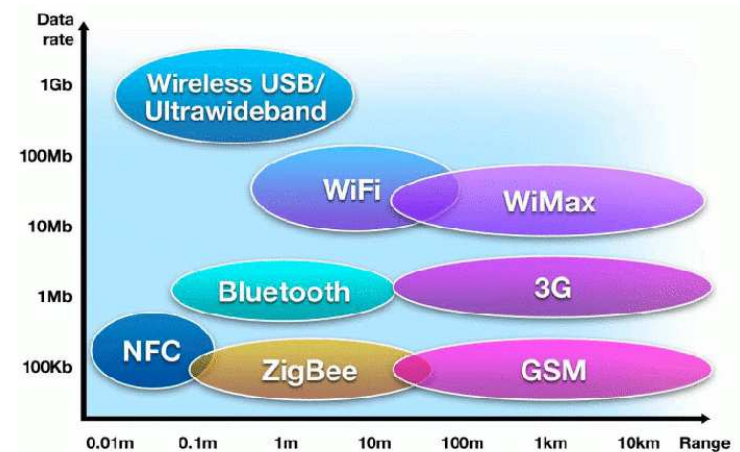
## Application

- Wireless communication between self-sufficient sensor nodes and / or gateway infrastructure in industrial applications



## What's the benefit?

- Real-time capability
- Robustness and transmission reliability (diversity)
- Energy-optimized for long battery life or energy harvester operation
- Assignment of radio subscriber to physical sensor node
- Security, authentication



Quelle: <http://www.temperaturealert.com>



# Example: Real time Positioning System optimized for power consumption

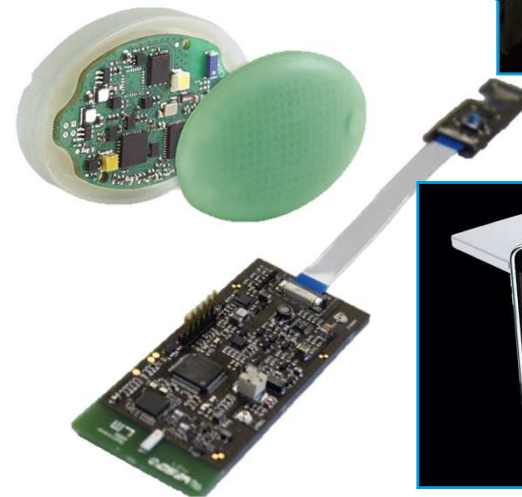
## Application

- Energy-efficient localization systems
- Real-time location system for farm animals
- Complete system development from the animal's ear tag via base station to localization and pattern recognition software



## What's the benefit?

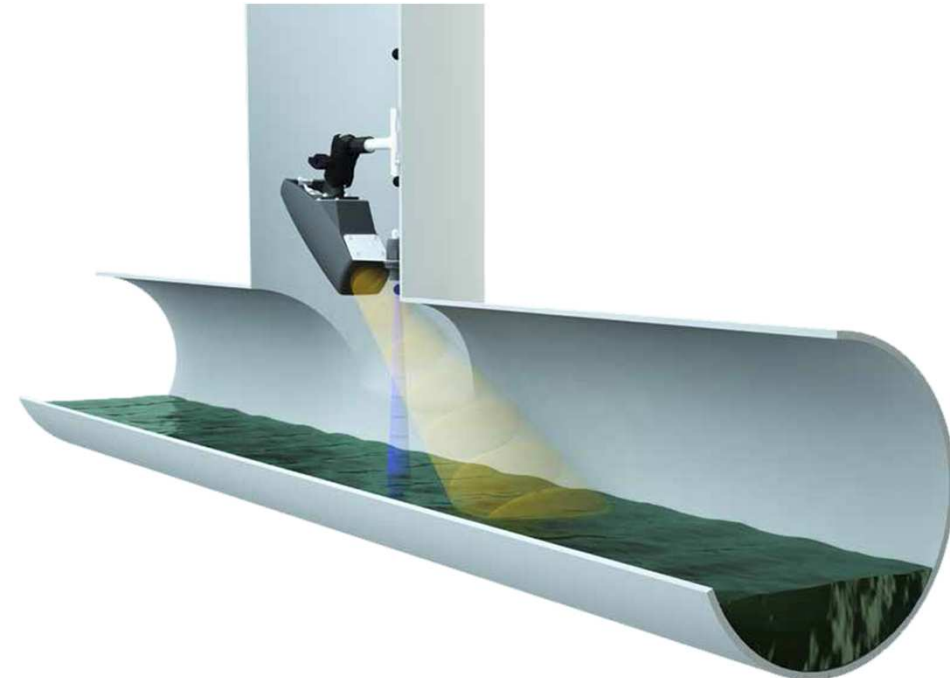
- Long duration of life of the tags (> lifespan of the animals)
- Real-time data of all animals available
- Early detection of diseases
- Optimization of insemination dates
- Reduction of medication consumption



# Example: Radarmeasurement in Sewer

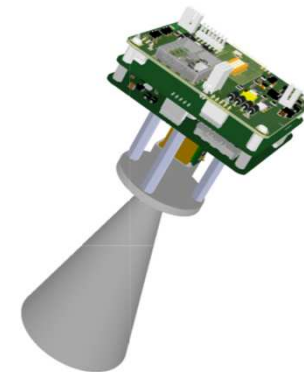
## Application

- Measuring system for sewer
- Radar system for measuring flow velocity and volume
- Intrinsically safe electronics - operation in potentially explosive environments



## What's the benefit?

- Accurate determination of consumption and billing in industrial plants
- Possible use even at very low flow rates
- Intrinsically safe electronics development enables ATEX certification



# Example: Automotive Sensornetwork

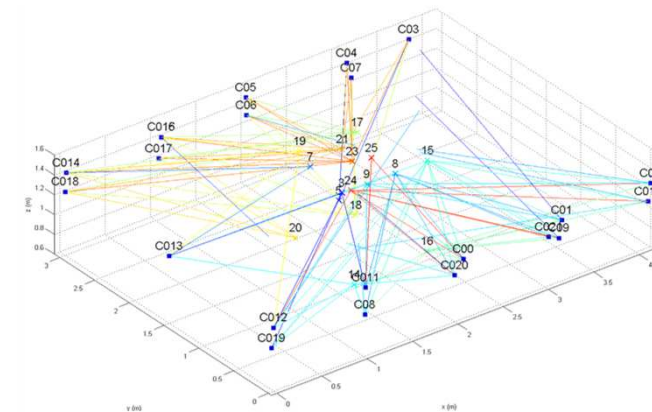
## Requirement

- Equipment of test benches with a large number of sensors
- Equipment of machines or production lines with distributed sensors for condition monitoring and predictive maintenance



## Solutions

- Setup station is moved away from the test bench (no set-up time at the test bench)
- High number of simultaneously localizable nodes
- Power supply of sensor nodes via solar cells
- Sensor - data series assignment happens automatically via the sensor position
- No cabling



# Example: Lowpower Wireless Communication

## Requirement

- Energy-saving wireless communication between contactors for bidirectional transmission of operating data and setpoints
- Energy harvester "Dynamo" (brushless DC Generator from 60 to 4000 rpm)
- Network assignment via RFID
- Cabling of the sensors is almost impossible due to the rotation



## Solutions

- Several systems can operate in parallel without losing the data assignment.
- Enables the detection of yarn breaks without the need for cumbersome wiring

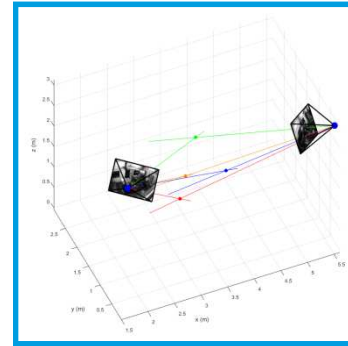




# Localisation / Positioning



UWB



Optically



Bluetooth



Example - Mining



Example - Magic Shoe



Example – Smart Bow

# Localisation using UWB

## Applications

- 2D or 3D localization of mobile tags for tracking objects, people, animals - planes or vehicles
- Indoor navigation systems
- Monitoring of security areas
- Wireless position controls
- Automated tracking of goods flows
- Data for behavior analysis

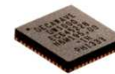
## What's the benefit?

- High accuracy from cm to dm range
- High achievable measuring rates
- Small size, long battery life
- Simultaneous transmission of data e.g. additional sensors
- Robustness against multipath propagation, applicable even in difficult environments

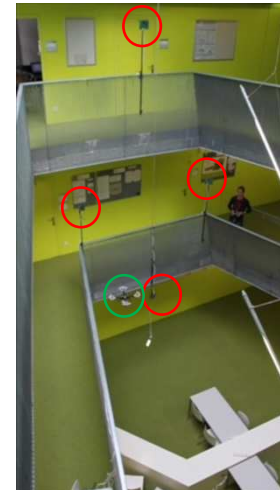
Anchor ○



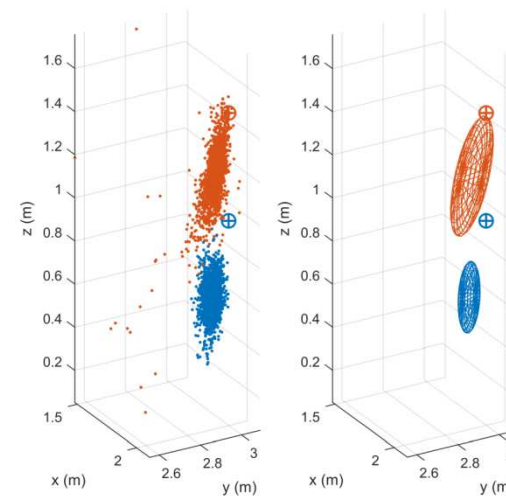
Tag ○



Video



3D-Localisation

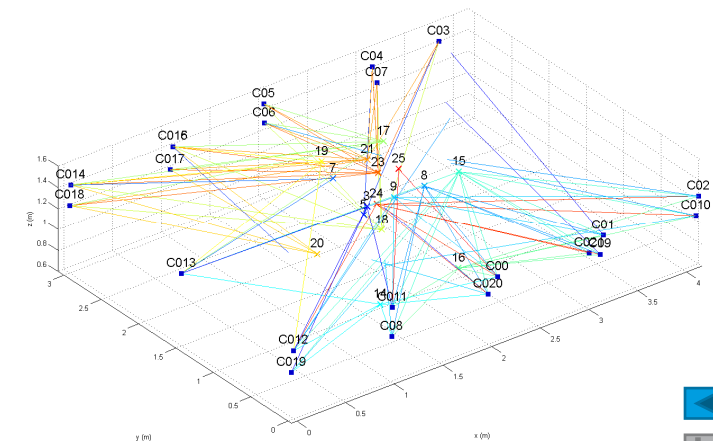
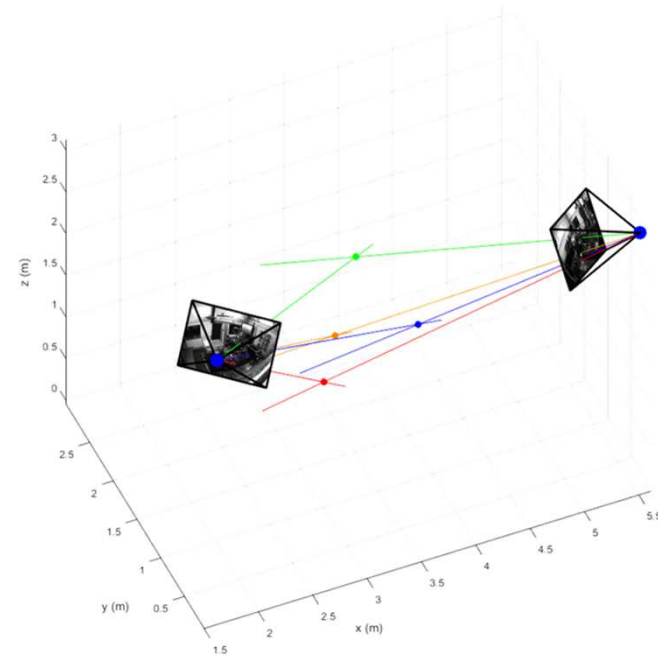


## Application

- 3D localization of wireless sensor nodes in low-pollution areas
- Localization of smartphones and other systems that can emit coded light signals
- Tracking Position and Orientation of Mobile Vehicles by Visual Odometry or Simultaneous Localization and Mapping (SLAM)

## What's the benefit?

- High accuracy down to the mm range
- High number of simultaneously localizable nodes
- Energy supply of sensor nodes via solar cells
- Possible Combination with image recognition for person detection or monitoring of security areas



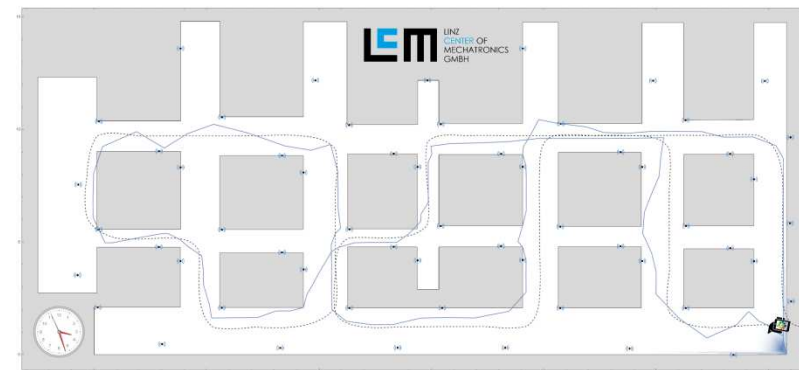
# Bluetooth Localisation

## Application

- Localization of individuals in retail, industrial or office environments
- Presence detection of persons in certain rooms
- Indoor navigation systems for emergency application
- Asset tracking with accuracies in the meter range

## What's the benefit?

- Use of commercially available smartphones as a mobile, localized device without additional hardware for the user
- Possibility for simultaneous data traffic for the transmission of additional information
- Long battery life of Bluetooth beacons



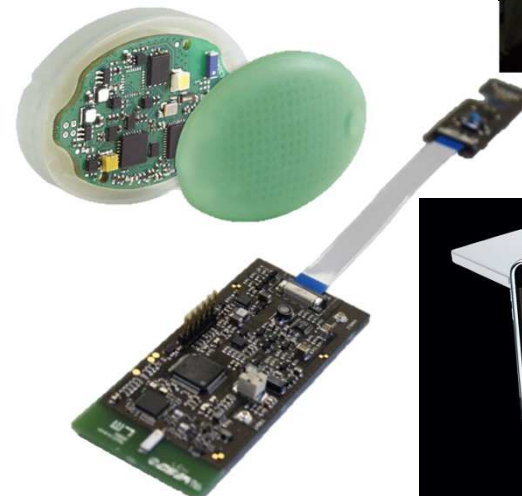
# Example: Smart Bow

## Requirement

- Long tag-life (> Lifespan of the animals)
- Real-time data of all animals available
- Early detection of diseases
- Optimization of insemination dates
- Reduction of medication consumption

## Solutions

- Energy-efficient and highly accurate localization systems for harsh environments
- Real-time location system for farm animals
- Complete system development from the animal's ear tag via base station to localization and pattern recognition software
- Automated analysis of movement patterns and deriving health information



# Example: Mining

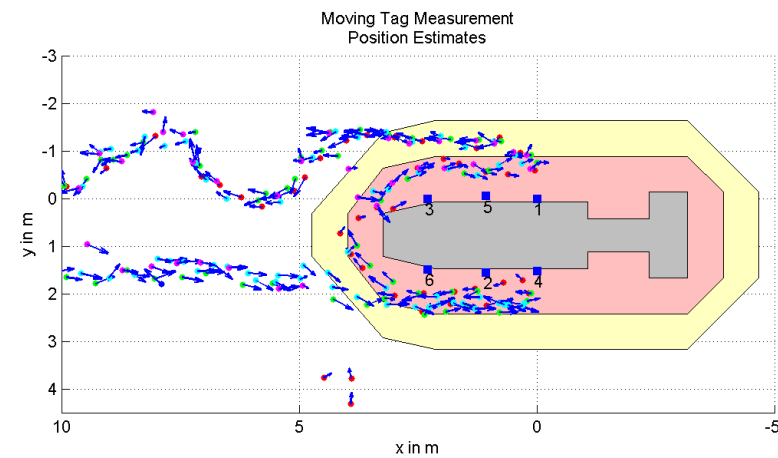
## Requirement

- Safety systems for mines (for example in underground coal mining)
- Locating systems in dusty, dirty and metallic environments
- Localization systems for unmanned use and in areas with ear protection

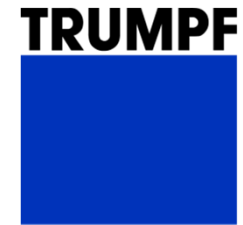


## Solutions

- High ranges through the use of audible sound
- High precision
- Insensitivity to dirt
- Robustness



## Example: Magic Shoe



### Requirement

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- Non-contact activation and operation of machines through an innovative man-machine interface integrated in the shoe
- Localization of persons in industrial environments
- Systems for personal safety

### Solutions

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- Improved ergonomics by eliminating the foot switch
- Hands are free for machining the workpiece
- Operation of several machines with the same shoe
- Security by preventing unauthorized operation



# EMERGING / TECHNOLOGIES

## Technology Radar

### Application

- Using strategic foresight to identify evidence of relevant developments as early as possible



Trends – Chances - Risks

### What's the benefit?

- Anticipating together possible trends, opportunities, risks and new business ideas, looking ahead to the Future
- Finding solutions to complexity paradoxes
- Increasing the effectiveness for the customer



## Example: HMI

### Requirement

- New user interfaces for devices, machines and applications through rapid development of consumer electronics
  - Gesture control
  - Voice response systems
  - Augmented reality
  - Virtual reality
- Technical environment is becoming more complex: investigate control concepts



### Solutions

- Making the user's life easier
  - Fully understanding requirements
  - M2M replaces HMI
  - Simple interface
  - HMI with situational awareness
- Transparency with how we handle data
  - Portals and data platforms
  - Data versus confidentiality
  - M2M between customers and suppliers
  - Security

# Example: current project “Blockchain”



**BLOCKCHAIN**

as enabler for new business



# Contact



Thank you for your kind attention

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